SEARCH REQUEST FORM

Scientific and Technical Information Center

Requester's Full Name: LEE,	070 4.	T : " MO(-90	2 22 22			
	e Number 33 1104	Examiner # : 78680 Serial Number:	Date: <u>02-07-2007</u> 10/500,543			
Mail Box and Bldg/Room Locat		Results Format Preferred (circle				
If more than one search is sul	*******	*******	********			
Please provide a detailed statement of t Include the elected species or structure utility of the invention. Define any ten known. Please attach a copy of the cov	s, keywords, synonyms, a ms that may have a specia	cronyms, and registry numbers, and meaning. Give examples or relev	d combine with the concept or			
Title of Invention:	TION of MALLYL-	ANSA-METALLOCENES	1700			
Inventors (please provide full names)	SCHOTTEK J.					
Earliest Priority Filing Date:						
For Sequence Searches Only Please inc	•	ion (parent, child, divisional, or issued	d patent numbers) along with the			
appropriate serial number.		•				
D1 1. 1	Ph(CH2 in or	ematin al-			
Please search for	or use of Phi	ate in pa	Metallorenec #			
	,		r recellator 53			
,	: N	1=Ti, 2r, Hf				
		,				
•						
sample nonenclature:			3CIENT Sci			
ditenzul di	chlorozironium	•	FER Pat. 8			
'		•	FEB 7 RECU			
	irconium dibenzyl		RECO			
dibenzyl:	zirconium dichlori	de	CG D AT TO			
OV.	a permutations there	7	3			
* My metallane or inch	allower type is, Cp	, Inderyl, Fevorayl				
STAFF USE ONLY	**************************************	Vendors and cost w	kannan annicable			
Searcher: ES	NA Sequence (#)	STN	nere applicable			
Searcher Phone #:	AA Sequence (#)	Dialog				
Searcher Location:	Structure (#)	- Questel/Orbit	•			
Date Searcher Picked Up:	Bibliographic	Dr.Link				
Date Completed: 2-9-07	Litigation	Lexis/Nexis				
Searcher Prep & Review Time:	Fulltext	Sequence Systems				
Clerical Prep Time:	Patent Family	WWW/Internet				
Online Time:	Other	Other (specify)				

PTO-1590 (8-01)

AMENDMENTS TO THE CLAIMS

1. (currently amended) A process for the racemoselective preparation of silicon-bridged dialkyl-ansa-metallocenes of the formula (I)

which comprises reacting a ligand starting compound of the formula (II)

$$\begin{bmatrix} R^2 & \bigcirc & \uparrow \\ R^3 & Si \\ R^3 & Si \end{bmatrix} [p M^2]^{++} \qquad (II)$$

with a transition metal dialkyl compound of the formula (III)

$$M^1X_xR^1_2*D_y$$
 (III),

where

- M¹ is an element of group 4, 5 or 6 of the Periodic Table of the Elements[[,]]:
- R¹ are identical C₁-C₂₀-alkyl or C₇-C₄₀-arylalkyl radicals[[,]];
- X are identical or different halogens[[,]];

- R^2 are identical or different C_1 - C_{40} radicals[[,]];
- R³ are identical or different C₁-C₄₀ radicals[[,]];
- is a divalent C₁-C₄₀ group which together with the cyclopentadienyl ring forms a further saturated or unsaturated ring system which has a ring size of from 5 to 12 atoms, where T may contain the heteroatoms Si, Ge, N, P, O or S in the ring system fused onto the cyclopentadienyl ring[[,]];
- M² is Li, Na, K, MgCl, MgBr, MgI, Mg or Ca[[,]];
- D is an uncharged Lewis base ligand[[,]];
- x is equal to the oxidation number of M¹ minus 2[[,]];
- y is from 0 to 2;

and

- p is 1 in the case of doubly positively charged metal ions or 2 in the case of singly positively charged metal ions or metal ion fragments.
- 2. (currently amended) AThe process as claimed in claim 1, wherein
 - T is a 1,3-butadiene-1,4-diyl group which may be unsubstituted or be substituted by from 1 to 4 radicals R⁴, where the two 1,3-butadiene-1,4-diyl groups may be different[[,]];
 - R⁴ are identical or different C₁-C₂₀ radicals[[,]];
 - M¹ is titanium, zirconium or hafnium[[,]];
 - R¹ are identical C₁-C₅-alkyl or C₇-C₂₀-arylalkyl radicals[[,]]; and
 - X is halogen-and
 - R², R³, M², D, p, x and y are as defined in claim 1.

3. (currently amended) A<u>The</u> process as claimed in claim 1-or 2, wherein the transition metal dialkyl compound of the formula (III) is produced at above -30°C by combining a compound M¹X_{x+2} with from 2 to 2.5 equivalents of a compound R¹M³ in the presence of a ligand compound D, where

the other variables are as defined in claim 1 or 2.

- 4. (currently amended) A<u>The</u> process as claimed in claim 1-or 2, wherein the ligand starting compound of the formula (II) or (V) is combined with the transition metal dialkyl compound of the formula (III) at above -30°C.
- 5. (currently amended) A<u>The</u> process as claimed in claim 4, wherein thea reaction mixture is maintained at from 30°C to 150°C for a period of at least 10 minutes after the reaction components have been combined.
- 6. (currently amended) A<u>The</u> process as claimed in any of claims late 5, wherein the reaction is carried out in an organic solvent or solvent mixture which comprises at least 10% by volume of an ether.
- 7. (currently amended) A<u>The</u> process as claimed in any of claimsclaim 1-to-6, wherein thea racemoselectivity = (proportion of rac proportion of meso)/(proportion of rac + proportion of meso) is greater than zero.
- 8. (currently amended) The use of A process comprising utilizing a transition metal dialkyl compound of the formula (III):

$$M^{1}X_{x}R^{1}_{2}*D_{y}$$
 (III)

for the racemoselective preparation of silicon-bridged dialkyl-ansa-metallocenes of the formula (I):

wherein

M¹ is an element of group 4, 5 or 6 of the Periodic Table of the Elements;

R¹ are identical C₁-C₂₀-alkyl or C₇-C₄₀-arylalkyl radicals;

X are identical or different halogens;

R² are identical or different C₁-C₄₀ radicals;

R³ are identical or different C₁-C₄₀ radicals;

D is an uncharged Lewis base ligand;

y is from 0 to 2;

- T is a divalent C₁-C₄₀ group which together with the cyclopentadienyl ring forms a further saturated or unsaturated ring system which has a ring size of from 5 to 12 atoms, where T may contain the heteroatoms Si, Ge, N, P, O or S in the ring system fused onto the cyclopentadienyl ring; and
- x is equal to the oxidation number of M^1 minus 2.
- 9. (new) The process as claimed in claim 2, wherein the transition metal dialkyl compound of the formula (III) is produced at above -30°C by combining a compound M¹X_{x+2} with from 2 to 2.5 equivalents of a compound R¹M³ in the presence of a ligand compound D, where

M³ is Li⁺, Na⁺, K⁺, MgCl⁺, MgBr⁺, Mgl⁺, ½ [Mg⁺⁺] or ½ [Zn⁺⁺].

- 10. (new) The process as claimed in claim 2, wherein the ligand starting compound of the formula (II) is combined with the transition metal dialkyl compound of the formula (III) at above -30°C.
- 11. (new) The process as claimed in claim 10, wherein a reaction mixture is maintained at from 30°C to 150°C for a period of at least 10 minutes after the reaction components have been combined.



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office
Address COMMISSIONER FOR PATENTS
P.O. Box 1430
Alexandria, Vignis 22313-1450
www.unpto.gov

Bib Data Sheet

CONFIRMATION NO. 6726

SERIAL NUMBE 10/500,543	ĒR	FILING OR 371(c)	(CLASS 525	GRO	GROUP ART UNIT 1712		ATTORNEY DOCKET NO. LU 6001 (US)	
Jorg Schottek, Frankfurt, GERMANY; Diana Schauer, Bruchkobel, GERMANY; ** CONTINUING DATA ****************** This application is a 371 of PCT/EP02/14379 12/17/2002 ** FOREIGN APPLICATIONS ************************************									
Foreign Priority claimed 35 USC 119 (a-d) conditions yes no no Met after met Verified and Acknowledged Examiner's Signature Initials ADDRESS 34872			SHEETS CLAI DRAWING 1		MS	INDEPENDENT CLAIMS 2			
TITLE Preparation of dial	lkyl-a	nsa-metallocenes							
FILING FEE FEES: Authority has been given in Paper RECEIVED No to charge/credit DEPOSIT ACCOUNT 1050 No for following:			☐ All Fees ☐ 1.16 Fees (Filing) ☐ 1.17 Fees (Processing Ext. of time) ☐ 1.18 Fees (Issue) ☐ Other ☐ Credit						

=> FILE REG FILE 'REGISTRY' ENTERED AT 16:15:40 ON 09 FEB 2007 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2007 American Chemical Society (ACS) => D HIS FILE 'LREGISTRY' ENTERED AT 15:56:38 ON 09 FEB 2007 L1STR FILE 'REGISTRY' ENTERED AT 16:00:52 ON 09 FEB 2007 3 S L1 L2

L3 STR L1

FILE 'LREGISTRY' ENTERED AT 16:04:00 ON 09 FEB 2007

FILE 'REGISTRY' ENTERED AT 16:05:24 ON 09 FEB 2007 L41 S L3 L5 38 S L3 FUL SAV L5 LEE543/A L6 10 S L5 AND RSD/FA L728 S L5 NOT L6

FILE 'CAOLD' ENTERED AT 16:07:54 ON 09 FEB 2007 L8 0 S L6 L9 19 S L7

FILE 'ZCA' ENTERED AT 16:07:55 ON 09 FEB 2007 L10 31 S L6 L11 124 S L7 L1240 S L7 (L) RACT/RL L13 18113 S ?METALLOCEN? OR ?METALOCEN? L14 6 S L11 AND L13 36 S L12 NOT L14 L15 4 S L12 AND L14 L16 L17 6 S L14 OR L16 28 S 1840-2002/PY, PRY AND L10 L18 L19 105 S 1840-2002/PY, PRY AND L11 L20 6 S L17 AND L19

27 S L15 AND L19

L21

L22

L23

FILE 'CAOLD' ENTERED AT 16:14:19 ON 09 FEB 2007 46 S ?METALLOCEN? OR ?METALOCEN? 0 S L9 AND L22

FILE 'REGISTRY' ENTERED AT 16:15:40 ON 09 FEB 2007

38 ANSWERS

```
=> D L5 QUE STAT
L3 .
                STR
   11
    X
    ₹ 2
                Ak @6
                                                                    Hf @21
                              Ak\sigma Cb
                                              Ti @15
                                                         Zr @18
G1\sigma G2\sigma X
                              @9 10
1
       3
   G1
   12
VAR G1=6/9
VAR G2=15/18/21
NODE ATTRIBUTES:
CONNECT IS E1 RC AT
                       6
CONNECT IS E2
              RC AT
CONNECT IS E1
              RC AT
                      10
CONNECT IS E4
              RC AT
                      15
CONNECT IS E4
              RC AT
                      18
CONNECT IS E4
              RC AT
DEFAULT MLEVEL IS ATOM
GGCAT
        IS SAT
               AT 6
GGCAT
        IS SAT
                AT
                     9
GGCAT.
        IS UNS
                AΤ
                    10
DEFAULT ECLEVEL IS LIMITED
GRAPH ATTRIBUTES:
RING(S) ARE ISOLATED OR EMBEDDED
NUMBER OF NODES IS 11
```

STEREO ATTRIBUTES: NONE

L5 38 SEA FILE=REGISTRY SSS FUL L3

100.0% PROCESSED 36964 ITERATIONS

SEARCH TIME: 00.00.01

=> FILE ZCA

FILE 'ZCA' ENTERED AT 16:16:12 ON 09 FEB 2007 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2007 AMERICAN CHEMICAL SOCIETY (ACS)

=> D L18 1-28 CBIB ABS HITSTR HITRN

ZCA COPYRIGHT 2007 ACS on STN ANSWER 1 OF 28 141:174636 Polymerization processes using volatile hydrofluorocarbon McDonald, Michael F.; Milner, Scott T.; Shaffer, Timothy D.; Webb, Robert N. (Exxonmobil Chemical Patents Inc., USA). Int. Appl. WO 2004067577 A2 20040812, 130 pp. DESIGNATED STATES: W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG, TR. (English). CODEN: PIXXD2. APPLICATION: WO 2003-US41221 20031219. PRIORITY: US 2002-435061P 20021220; US 2003-464187P 20030421; US 2003-479081P 20030617.

AB A polymn. process comprising contacting a catalyst system, a diluent comprising one or more hydrofluorocarbon(s) (HFC's), and one or more monomer(s) to form a polymn. medium, wherein the polymn. medium is evapd. during the polymn. The invention provides for polymn. processes to produce polymers utilizing boiling pool reactor systems and diluents including hydrofluorocarbons. The process was used in polymn. of isobutylene and isoprene in the presence of MeF.

IT 85412-32-4, Dibenzyltitanium dichloride 108816-02-0, Dibenzylzirconium dibromide

(polymn. processes using volatile hydrofluorocarbon diluents)

RN 85412-32-4 ZCA

CN Titanium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

$$\begin{array}{c} \texttt{Cl} \\ | \\ \texttt{Ph-CH}_2-\texttt{Ti-CH}_2-\texttt{Ph} \\ | \\ \texttt{Cl} \end{array}$$

RN 108816-02-0 ZCA

CN Zirconium, dibromobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

IT .85412-32-4, Dibenzyltitanium dichloride 108816-02-0

- , Dibenzylzirconium dibromide (polymn. processes using volatile hydrofluorocarbon diluents)
- L18 ANSWER 2 OF 28 ZCA COPYRIGHT 2007 ACS on STN
 141:124920 Copolymers with new sequence distributions and blends.
 Shaffer, Timothy D.; Chung, David Y. (Exxonmobil Chemical Patents Inc., USA). PCT Int. Appl. WO 2004058836 A1 20040715, 133 pp.
 DESIGNATED STATES: W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG, TR. (English).
 CODEN: PIXXD2. APPLICATION: WO 2003-US40916 20031219. PRIORITY: US 2002-435061P 20021220; US 2003-464187P 20030421; US 2003-479081P
- AB The polymn. processes include diluents including hydrofluorocarbons to produce novel polymers with new sequence distributions. In particular, the copolymers of an isoolefin, preferably isobutylene, and a conjugated diene, more preferably isoprene, show new sequence distributions.
- RN 85412-32-4 ZCA

20030617.

CN Titanium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

RN 108816-02-0 ZCA

CN Zirconium, dibromobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

IT 85412-32-4, Dibenzyltitanium dichloride 108816-02-0

, Dibenzylzirconium dibromide
 (butyl rubber with a particular isoolefin-isoprene triad sequence
 distribution)

ANSWER 3 OF 28 ZCA COPYRIGHT 2007 ACS on STN 141:124919 Copolymers substantially free of long chain branching and Milner, Scott T.; Shaffer, Timothy D.; Chung, David Y. (Exxonmobil Chemical Patents Inc., USA). PCT Int. Appl. WO 2004058835 A1 20040715, 130 pp. DESIGNATED STATES: W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG, TR. (English). CODEN: PIXXD2. APPLICATION: WO 2003-US40341 20031219. PRIORITY: US 2002-435061P 20021220; US 2003-464187P 20030421; US 2003-479081P 20030617. AB The polymn. processes include diluents of hydrofluorocarbons to

AB The polymn. processes include diluents of hydrofluorocarbons to produce novel polymers substantially free of long chain branching. In particular, the copolymers of an isoolefin, preferably isobutylene, and a conjugated diene, more preferably isoprene, are substantially free of long chain branching.

IT 85412-32-4, Dibenzyltitanium dichloride 108816-02-0

, Dibenzylzirconium dibromide

(butyl rubber substantially free of long chain branching and agglomeration)

RN 85412-32-4 ZCA

CN Titanium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

RN 108816-02-0 ZCA

CN Zirconium, dibromobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

IT 85412-32-4, Dibenzyltitanium dichloride 108816-02-0

, Dibenzylzirconium dibromide

(butyl rubber substantially free of long chain branching and agglomeration)

L18 ANSWER 4 OF 28 ZCA COPYRIGHT 2007 ACS on STN

141:124144 Polymerization processes utilizing bayonet cooled slurry reactor systems and diluents including hydrofluorocarbons. Mcdonald, Michael F.; Milner, Scott T.; Shaffer, Timothy D.; Webb, Robert N. (Exxonmobil Chemical Patents, Inc., USA). PCT Int. Appl. WO 2004058829 Al 20040715, 128 pp. DESIGNATED STATES: W: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG, TR. (English). CODEN: PIXXD2. APPLICATION: WO 2003-US40858 20031219. PRIORITY: US 2002-435061P 20021220; US 2003-464187P 20030421; US 2003-479081P 20030617.

AB The invention relates to new polymn. processes to produce polymers utilizing bayonet cooled slurry reactor systems and diluents comprising hydrofluorocarbons. In particular, the invention provides for a process to produce polymers comprising contacting one or more monomer(s), e.g., isobutylene, a catalyst system, and a diluent comprising one or more hydrofluorocarbon(s) (HFC's) in a reactor comprising a bayonet.

IT 85412-32-4, Dibenzyltitanium dichloride 108816-02-0

, Dibenzylzirconium dibromide

(polymn. process utilizing bayonet cooled slurry reactor systems and diluents including hydrofluorocarbons)

RN 85412-32-4 ZCA

CN Titanium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

RN 108816-02-0 ZCA

CN Zirconium, dibromobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

ANSWER 5 OF 28 ZCA COPYRIGHT, 2007 ACS on STN 141:124143 Polymerization processes utilizing a hydrofluorocarbon Shaffer, Timothy D.; Milner, Scott T.; Matturro, Michael G.; Chung, David Y.; Mcdonald, Michael F.; Webb, Robert N. (Exxonmobil Chemical Patents Inc., USA). PCT Int. Appl. WO 2004058828 A1 20040715, 119 pp. DESIGNATED STATES: W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, (English). CODEN: PIXXD2. APPLICATION: WO SN, TD, TG, TR. 2003-US40903 20031219. PRIORITY: US 2002-435061P 20021220; US 2003-464187P 20030421; US 2003-464261P 20030421; US 2003-479081P 20030617; US 2003-479136P 20030617.

AB The invention provides for a process to produce polymers utilizing a hydrofluorocarbon diluent. In one embodiment, the invention provides a polymn. medium suitable to polymerize one or more monomer(s) to form a polymer, the polymn. medium comprising one or more Lewis acid (s) and a diluent comprising one or more hydrofluorocarbon(s) (HFC); wherein the one or more Lewis acid (s) is not a compd. represented by formula MX3, where M is a group 13 metal and X is a halogen. In a preferred embodiment, the polymn. process produces polymers that include (poly)isobutylene homopolymers, isobutyleneisoprene (butyl rubber) copolymers, isobutylene and alkylstyrene copolymers, and star-branched butyl rubber terpolymers.

IT 85412-32-4, Dibenzyltitanium dichloride 108816-02-0, Dibenzylzirconium dibromide

(polymn. processes utilizing hydrofluorocarbon diluent contg. Lewis acid)

RN 85412-32-4 ZCA

CN Titanium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

$$\begin{array}{c} \texttt{Cl} \\ | \\ \texttt{Ph-CH}_2-\texttt{Ti-CH}_2-\texttt{Ph} \\ | \\ \texttt{Cl} \end{array}$$

RN 108816-02-0 ZCA CN Zirconium, dibromobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

- IT 85412-32-4, Dibenzyltitanium dichloride 108816-02-0, Dibenzylzirconium dibromide (polymn. processes utilizing hydrofluorocarbon diluent contg. Lewis acid)
- ZCA COPYRIGHT 2007 ACS on STN L18 ANSWER 6 OF 28 141:124142 Polymerization processes utilizing a hydrofluorocarbon Milner, Scott T.; Matturro, Michael G.; Shaffer, Timothy D.; Webb, Robert N.; Chung, David Y.; Mcdonald, Michael F. (Exxonmobil Chemical Patents Inc., USA). PCT Int. Appl. WO 2004058827 A1 20040715, 117 pp. DESIGNATED STATES: W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG, TR. (English). CODEN: PIXXD2. APPLICATION: WO 2003-US40340 20031219. PRIORITY: US 2002-435061P 20021220; US 2003-464268P 20030421; US 2003-464283P 20030421; US 2003-479137P 20030617; US 2003-479082P 20030617.
- AB The invention provides for a process to produce polymers utilizing a hydrofluorocarbon diluent. In one embodiment, the invention provides a polymn. medium suitable to polymerize one or more monomer(s) to form a polymer, the polymn. medium comprising one or more Lewis acid (s) and a diluent comprising one or more hydrofluorocarbon(s) (HFC); wherein the one or more Lewis acid (s) is not a compd. represented by formula MX3, where M is a group 13 metal and X is a halogen. In a preferred embodiment, the polymn.

process produces polymers that include (poly)isobutylene homopolymers, isobutyleneisoprene (butyl rubber) copolymers, isobutylene and alkylstyrene copolymers, and star-branched butyl rubber terpolymers.

IT 85412-32-4, Dibenzyltitanium dichloride 108816-02-0

, Dibenzylzirconium dibromide

(polymn. processes utilizing hydrofluorocarbon diluent contg. Lewis acid)

RN 85412-32-4 ZCA

CN Titanium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

RN 108816-02-0 ZCA

CN Zirconium, dibromobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

IT 85412-32-4, Dibenzyltitanium dichloride 108816-02-0

, Dibenzylzirconium dibromide

(polymn. processes utilizing hydrofluorocarbon diluent contg. Lewis acid)

- L18 ANSWER 7 OF 28 ZCA COPYRIGHT 2007 ACS on STN
- 138:14191 Surprising activity for Group 4 polyolefin catalysts [M{(OAr)2py}Cl2(thf)] (M = Zr, Ti) bearing tridentate pyridine-2,6-bis(aryloxide) ligands. Chan, Michael C. W.; Tam, Ka-Ho; Pui, Yung-Lin; Zhu, Nianyong (Department of Chemistry and HKU-CAS Joint Laboratory for New Materials, The University of Hong Kong, Hong Kong SAR, Peop. Rep. China). Journal of the Chemical Society, Dalton Transactions (16), 3085-3087 (English) 2002. CODEN: JCSDAA. ISSN: 1472-7773. Publisher: Royal Society of Chemistry.
- AB Unexpectedly high polymn. activity of ethylene was obsd. for zirconium (IV) catalysts supported by a rigid tridentate pyridine-bis(phenolate) ligand in conjunction with MAO; a methodol. towards analogs with unsym. ligands and the significance of the coordinated solvent mol. are described.

IT 24356-03-4, Dibenzyldichlorozirconium

(high activity of zirconium and titanium olefin polymn. catalysts bearing tridentate pyridine-2,6-bis(aryloxide) ligands)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

IT 24356-03-4, Dibenzyldichlorozirconium

(high activity of zirconium and titanium olefin polymn. catalysts bearing tridentate pyridine-2,6-bis(aryloxide) ligands)

L18 ANSWER 8 OF 28 ZCA COPYRIGHT 2007 ACS on STN

134:311280 Zirconium Complexes of Fluorinated Aryl Diamides. O'Connor, Paul E.; Morrison, Darryl J.; Steeves, Sheryl; Burrage, Katherine; Berg, David J. (Department of Chemistry, University of Victoria, Victoria, BC, V8W 3V6, Can.). Organometallics, 20(6), 1153-1160 (English) 2001. CODEN: ORGND7. ISSN: 0276-7333. OTHER SOURCES: CASREACT 134:311280. Publisher: American Chemical Society. AB The reaction of excess ArFNHLi with (ICH2CH2OCH2)2 affords the new diamines (ArFNHCH2CH2OCH2)2 (1, ArF = C6F5; 2, ArF = 3,5-C6H3(CF3)2) in moderate yield. Direct protonolysis of Zr(CH2Ph)nCl4-n (n = 2-4) or Zr[N(SiMe3)2]nCl4-n (n = 2, 3) with 1 or 2 (1 equiv.) affords the zirconium complexes Zr(ArFNCH2CH2OCH2)2(X)(Y) (ArF = C6F5: 3, X = Y = Cl; 4, X = N(SiMe3)2, Y = Cl; 5, X = Cl, Y = CH2Ph; 6, X = Y =CH2Ph. ArF = 3,5-C6H3(CF3)2: 7, X = Y = C1; 8, X = Y = CH2Ph).structures of 1, 4, 5, and 7 were established by x-ray crystallog. with the zirconium complexes 4, 5, and 7 all adopting a monocapped trigonal bipyramidal geometry in the solid state. However, in soln., these complexes display higher symmetry due to rapid ligand rearrangement. The silylamido complex 4 shows restricted rotation of the C6F5 rings in soln. (ΔG .thermod. = 49 \pm 3 kJ mol-1). Abstraction of a benzyl group from 6 by B(C6F5)3 affords ${Zr[CH2OCH2CH2N(C6F5)]2(CH2Ph)}+{(PhCH2)B(C6F5)3}-(9).$ This complex shows evidence for n2-benzyl coordination and does not polymerize ethylene at room temp. Treatment of 3 with excess MAO (500 equiv) and ethylene (1 atm, 50°) affords polyethylene at a modest rate (3.2 kg mol-1 Zr h-1).

IT 24356-03-4, Dibenzyldichlorozirconium

(protonolysis with fluorinated aryl diamides)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

IT 24356-03-4, Dibenzyldichlorozirconium (protonolysis with fluorinated aryl diamides)

ZCA COPYRIGHT 2007 ACS on STN L18 ANSWER 9 OF 28 130:139675 Ethylene Polymerization with Dimeric Zirconium and Hafnium Silsesquioxane Complexes. Duchateau, Robbert; Abbenhuis, Hendrikus C. L.; van Santen, Rutger A.; Meetsma, Auke; Thiele, Sven K.-H.; van Tol, Maurits F. H. (Schuit Institute of Catalysis, Eindhoven University of Technology, Eindhoven, 5600 MB, Neth.). Organometallics, 17(26), 5663-5673 (English) 1998. ISSN: 0276-7333. Publisher: American Chemical Society. Treatment of the silanol (c-C5H9)7Si8O12(OH) with Cp''Ti(CH2Ph)3 AB (Cp'' = 1,3-C5H3(SiMe3)2) or TiCl4 selectively affords the mono(silsesquioxane) complexes Cp''[(c-C5H9)7Si8O13]Ti(CH2Ph)2 and [(c-C5H9)7Si8O13]TiCl3, resp., while with M(CH2Ph)4 (M = Ti, Zr, Hf) mixts. of products were obtained. When the disilanol (c-C5H9)7Si7O9(OSiMe3)(OH)2 is reacted with M(CH2Ph)4 (M = Ti, Zr), the bis(silsesquioxane) complexes [(c-C5H9)7Si7O11(OSiMe3)]2M (M = Ti (I), Zr (II), $Zr \cdot 2THF$ (III)) are formed exclusively. (PhCH2)2ZrCl2·OEt2 as precursor, the mono(silsesquioxane) complex [(c-C5H9)7Si7O11(OSiMe3)]ZrCl2·2THF can be isolated. M(CH2Ph)4 (M = Ti, Zr, Hf) reacts smoothly with the tris(silanol) (c-C5H9)7Si7O9(OH)3, giving the metallasilsesquioxane benzyl species, $\{(c-C5H9)7Si7O12\}MCH2Ph\}n (M = Ti, n = 1 (IV); M = Zr, n = IV)$ 2 (V); M = Hf, n = 2 (VI)). Compds. III and V were characterized by X-ray anal. Dimer V consists of a zwitterionic-like structure with 2 electronically different metal sites. M-C bond hydrogenolysis of V and VI affords the corresponding hydrides, which are active α -olefin hydrogenation catalysts. Without cocatalyst, the neutral dimers V and VI are poor, though active, ethylene polymn. catalysts (activity: (5-10) + 103 g PE/(mol·h)). of B(C6F5)3 affords the cationic, mono(benzyl) complexes $\{[(c-C5H9)7Si7O12]2M2(CH2Ph)\}(+) (M = Zr, Hf): single-site catalysts$ (activity: $(2-8) + 106 \text{ g PE/(mol \cdot h)}$) that are considerably more active than the neutral V and VI. titanasilsesquioxanes I and IV do not react with THF, the corresponding zirconasilsesquioxanes II and V form bis(THF) adducts, III and [(c-C5H9)7Si7O12]ZrCH2Ph·2THF, which suggests that the Ti complexes are less electrophilic than the Zr ones. Accordingly, the titanium complex IV does not react with dihydrogen and is inactive in ethylene polymn. 200870-69-5.

IT 24356-03-4, Dibenzyldichlorozirconium

(starting material; ethylene polymn. and olefin hydrogenation with dimeric zirconium and hafnium silsesquioxane complexes)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

IT 24356-03-4, Dibenzyldichlorozirconium

(starting material; ethylene polymn. and olefin hydrogenation with dimeric zirconium and hafnium silsesquioxane complexes)

L18 ANSWER 10 OF 28 ZCA COPYRIGHT 2007 ACS on STN

126:317451 Cationic Zirconium Dialkyl and Alkyl Complexes Supported by DAC (Deprotonated 4,13-Diaza-18-crown-6) Ligation. Lee, Lawrence; Berg, David J.; Bushnell, Gordon W. (Department of Chemistry, University of Victoria, Victoria, BC, 3065, Can.). Organometallics, 16(12), 2556-2561 (English) 1997. CODEN: ORGND7. ISSN: 0276-7333. OTHER SOURCES: CASREACT 126:317451. Publisher: American Chemical Society.

The synthesis, characterization, and reactivity of neutral and AΒ cationic Zr alkyls supported by DAC (deprotonated 4,13-diaza-18-crown-6) ligation are reported. Reaction of H2DAC with Zr(CH2Ph)4 affords a 1:4 mixt. of cis- and trans-Zr(DAC)(CH2Ph)2 (cis-/trans-1a). The pure isomers undergo slow cis-trans isomerization in soln. to regenerate the 1:4 cis:trans equil. mixt. X-ray crystallog. results are reported for both cisand trans-la. Reaction of Zr(CH2Ph)2Cl2 with H2DAC, followed by treatment with LiR (2 equiv), gives cis-Zr(DAC)R2 (R = CH2SiMe3, cis-1b; R = CH2CMe3, cis-1c) exclusively. Alkyl abstraction from cis- or trans-la using B(C6F5)3 (1 equiv) produces the stable cation [Zr(DAC)(CH2Ph)]+[B(CH2Ph)(C6F5)3]-(2a) as a yellow oil. studies on 2a in CD2Cl2 show no evidence for η 2-benzyl formation or anion coordination. Protonation of cis- or trans-la with [Bu3NH] + [BPh4] - similarly yields [Zr(DAC)(CH2Ph)] + [BPh4] - (2b). Cation 2a reacts with t-BuNC to form the vinyl amide complex $[Zr(DAC) \{N(t-Bu)CH:CHPh\}] + [B(CH2Ph)(C6F5)3] - (3)$. P-Tolylacetylene undergoes catalytic dimerization to (Z)-1,4-di-p-tolyl-1-buten-3-yne in the presence of 2a.

IT 24356-03-4, Dibenzyldichlorozirconium (reaction with diaza-18-crown-6)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

IT 24356-03-4, Dibenzyldichlorozirconium (reaction with diaza-18-crown-6)

L18 ANSWER 11 OF 28 ZCA COPYRIGHT 2007 ACS on STN

123:199699 Catalysts for olefin polymerization. Aida, Fuyuki; Tajima, Yoshio; Matsura, Kazuo (Nippon Oil Co Ltd, Japan). Jpn. Kokai Tokkyo Koho JP 07133307 A 19950523 Heisei, 19 pp.

(Japanese). CODEN: JKXXAF. APPLICATION: JP 1993-310982 19931108.

AB The title polymn. catalyst contains M1R1p(OR2)qX14-p-q [R1, R2 = C1-24 hydrocarbyl; X1 = halo, M1 = Zr, Ti, Hf; $0 \le p \le 4$; $0 \le q \le 4$, 0], M2R3m(OR4)nX2z-m-n [R3, R4 =

C1-24 hydrocarbyl; X2 = halo, M2 = Group I-III element; z = valence of M2; $0 \le n \le z$;

0≤m+n≤z], cyclic compd. contg. ≥2 conjugated

double bonds, and a sulfide. High mol. wt. polyolefins can be obtained with relatively wide mol. wt. distribution and polyolefins can be obtained in high yield with minimal use of a modified org. Al.

IT 24356-03-4, Dibenzylzirconium dichloride (olefin polymn. catalyst contg.)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

$$\begin{array}{c} \text{Cl} \\ \mid \\ \text{Ph-CH}_2 - \text{Zr-CH}_2 - \text{Ph} \\ \mid \\ \text{Cl} \end{array}$$

IT 24356-03-4, Dibenzylzirconium dichloride (olefin polymn. catalyst contq.)

L18 ANSWER 12 OF 28 ZCA COPYRIGHT 2007 ACS on STN

123:84301 Olefin polymerization catalyst components. Aida, Fuyuki;
Tajima, Yoshio; Matsuura, Kazuo (Nippon Oil Co. Ltd., Japan). PCT
Int. Appl. WO 9511928 A1 19950504, 27 pp. DESIGNATED
STATES: W: CA, DE, US. (Japanese). CODEN: PIXXD2. APPLICATION:
WO 1994-JP1813 19941027. PRIORITY: JP 1993-302148 19931027; JP
1994-164448 19940614.

Ι

 $1 \le c \le 3$, $1 \le b + c \le 4$, and $0 \le d \le 4$;

AB The title component is prepd. by contacting the following compds.

(1) Me1R1p(OR2)qX14-p-q, where R1 and R2 are independently C1-24 hydrocarbyl; X is halogen; Me is Zr, Ti of Hf; and p and q are integers satisfying the conditions 0≤p≤4,

0≤q≤4, 0≤p+q≤4; (2) at least one of (a)

Me2R3m(OR)mX2z-m-n, (b) Me3HzR53-a, (c) Me4[Me3HbR6c(OR7)4-b-c]y, and (d) I wherein R3, R4, R5, R6, R7 and R8 may be the same of different and each represents C1-24 hydrocarbyl; Me2 represents a group 1, 2, 12, or 13 element of the Periodic Table; M3 represents a Group 13 element thereof; M34 represents a Group 1, 2, or 12 element thereof; X2 represents halogen; z represents the valency of Me2; y represents the valency of Me4; and m, n, a, b, c and d are integer s satisfying the conditions 0≤m≤z, 0≤n≤z, 0≤m≤z, 0≤m+n≤z, 0≤a≤3, 1≤b≤4,

(3) a cyclic org. compd. having at least two conjugated double bonds; and (4) a compd. having a carbon-halogen linkage. The component is useful for producing an olefin polymer having a high mol. wt. and a relatively wide mol. wt. distribution in a high yield using a reduced amt. of a modified organoaluminum compd. such as Me aluminoxane. 1-Butene and ethylene were copolymd. using a catalyst prepd. from tetrabutoxyzirconium, trihexylaluminum,

1,2-bis(indenyl)ethane, 2,2,2-trifluoroethyl trityl ether, and Me aluminoxane.

IT 24356-03-4, Dibenzylzirconium dichloride (olefin polymn. catalyst components)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

$$\begin{array}{c} \text{Cl} \\ | \\ \text{Ph-CH}_2 - \text{Zr-CH}_2 - \text{Ph} \\ | \\ \text{Cl} \end{array}$$

IT 24356-03-4, Dibenzylzirconium dichloride (olefin polymn. catalyst components)

L18 ANSWER 13 OF 28 ZCA COPYRIGHT 2007 ACS on STN

123:10195 Use of titanium and zirconium compounds as homogeneous catalyst and novel titanium and zirconium compounds. Schaverien, Colin John; Van Der Linden, Adrianus Johann (Shell Internationale Research Maatschappij B. V., Neth.). Eur. Pat. Appl. EP 606125 A2

19940713, 12 pp. DESIGNATED STATES: R: DE, FR, GB.

(English). CODEN: EPXXDW. APPLICATION: EP 1994-200025 19940106.
PRIORITY: EP 1993-200046 19930108.

GI

The title compds. are prepd. from 2,2'-dihydroxy-1,1'-biphenyls and 2,2'-dihydroxy-1,1'-binaphthyls and used as homogeneous catalysts in the polymn. and oligomerization of unsatd. hydrocarbons (e.g., ethylene, propene, 1-hexene, and butadiene) and the cyclic trimerization of compds. contg. an ethynyl group. A catalyst I was prepd. from bis(3-tert-butyl-2-hydroxy-5-methylphenyl) sulfide and Ti(CH2Ph)4 and used with Me aluminoxane for the polymn. of ethylene.

1T 24356-03-4, Dibenzylzirconium dichloride

(reaction with o,o'-dihydroxybinaphthyl derivs.)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

- IT 24356-03-4, Dibenzylzirconium dichloride (reaction with o,o'-dihydroxybinaphthyl derivs.)
- L18 ANSWER 14 OF 28 ZCA COPYRIGHT 2007 ACS on STN
- 113:133057 Polymerization catalysts for olefins. Saito, Noriaki; Kumahara, Katsumi (Chisso Corp., Japan). Eur. Pat. Appl. EP 366290 A2 19900502, 12 pp. DESIGNATED STATES: R: BE, DE, FR, GB, IT. (English). CODEN: EPXXDW. APPLICATION: EP 1989-310165 19891004. PRIORITY: JP 1988-267854 19881024.
- AB Polymn. catalysts with high activity and suitable for repeated use contain liq. Group IVB transition metal compds. and aluminoxanes. Thus, polymn. of C3H6 (total pressure 3 kg/cm3) by using 1.6 mmol methylaluminoxanes (mol.-wt. 700) and 0.001 mmol ethylenebis(indenyl)zirconium dichloride in 700 mL PhMe at 50° for 2 h gave a polymer having wt.-av. mol.-wt. 25,000. This catalyst compns. was repeatedly used for 5 times with av. catalyst activity 201 + 106 g polymer/mol-Zr and 163 g/g-aluminoxane.
- IT 89820-55-3

(polymn. catalyst, for olefins)

- RN 89820-55-3 ZCA
- CN Zirconium, dichlorobis(2-methyl-2-phenylpropyl)-, (T-4)- (9CI) (CA INDEX NAME)

IT 89820-55-3

(polymn. catalyst, for olefins)

- L18 ANSWER 15 OF 28 ZCA COPYRIGHT 2007 ACS on STN
- 111:115935 New catalysts for the polymerization of olefins. Albizzati, Enrico; Resconi, Luigi Maria (Ausimont S.r.l., Italy; Himont, Inc.; Montedison S.p.A.). Eur. Pat. Appl. EP 318048 A2 19890531, 6 pp. DESIGNATED STATES: R: BE, DE, ES, FR, GB, NL, SE. (English). CODEN: EPXXDW. APPLICATION: EP 1988-119800 19881128. PRIORITY: IT 1987-41013 19871127.
- AB The highly productive title catalysts comprise a compd. of transition metals contg. ≥1 metal-halogen linkage, supported on Mg halide in the active form, and contain a compd. of Ti, Zr, or Hf having ≥1 metal-carbon linkage. A catalyst component was prepd. by adding MgCl2.3EtOH dropwise to TiCl4, heating to 100°, filtering, adding fresh TiCl4, heating the intermediate

at 120° for 2 h, and rinsing with heptane. A mixt. of C2H4 and C3H6 was polymd. in the presence of the catalyst and Zr(CH2Ph)4, producing a copolymer with catalyst productivity 2500 g/g, crystallinity 3%, and C3H6 content 40.4%.

IT 24356-03-4

(catalysts, for polymn. of olefins)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

$$\begin{array}{c} \texttt{Cl} \\ | \\ \texttt{Ph-CH}_2-\texttt{Zr-CH}_2-\texttt{Ph} \\ | \\ \texttt{Cl} \end{array}$$

IT 24356-03-4

(catalysts, for polymn. of olefins)

- L18 ANSWER 16 OF 28 ZCA COPYRIGHT 2007 ACS on STN

 109:191060 Process and catalysts for producing crystalline vinyl aromatic polymers having a predominantly syndiotactic structure. Albizatti, Enrico; Giannini, Umberto; Giunchi, Giovanni; Mazzocchi, Romano; Resconi, Luigi (Montedison S.p.A., Italy). Eur. Pat. Appl. EP 272584 A2 19880629, 9 pp. DESIGNATED STATES: R: AT, BE, CH, DE, ES, FR, GB, IT, LI, NL, SE. (English). CODEN: EPXXDW. APPLICATION: EP 1987-118572 19871215. PRIORITY: IT 1986-41007 19861215; IT 1986-22827 19861223.
- AB Vinyl arom. monomers are (co)polymd. using catalysts comprising reaction products of non-titanium transition metal compds. (contg. ≥1 M-O, MC, M-N, M-P, M-S, or M-halogen bond; M = metal) and an org. Al compd. contg. ≥1 O atom bonded to Al. Styrene (30 mL) was mixed with a mixt. of 150 mg Me aluminoxane, 10 mL PhMe, and 5 mg Zr(CH2Ph)4, heated to 50° in 30 min, and polymd. 4 h, giving 20% conversion to a polymer with mol. wt. 23,000, m.p. 270°, and residue after MEK extn. 23%.
- IT 24356-03-4

(catalysts, with aluminoxanes, for prepn. of syndiotactic vinyl arom. compd. polymers)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

IT 24356-03-4

(catalysts, with aluminoxanes, for prepn. of syndiotactic vinyl arom. compd. polymers)

L18 ANSWER 17 OF 28 ZCA COPYRIGHT 2007 ACS on STN

107:96822 NMR-spectroscopic investigations on the constitution of benzyl and 1-naphthylmethyl compounds of titanium, zirconium and hafnium. Scholz, Joachim; Schlegel, Michael; Thiele, Karl Heinz (Sekt. Chem., Tech. Hochsch. "Carl Schorlemmer", Merseburg, DDR-4200, Ger. Dem. Rep.). Chemische Berichte, 120(8), 1369-74 (German) 1987. CODEN: CHBEAM. ISSN: 0009-2940. OTHER SOURCES: CASREACT 107:96822.

The 1H and 13C NMR spectra of (PhCH2)4M [M = Ti (I), Zr (II), Hf AB (III)] and the analogous 1-naphthylmethyl derivs. (1-C10H7CH2)4M [M = Ti, Zr, Hf (IV)] do not show noticeable changes in their bonding properties which were postulated on the basis of x-ray anal. of Substitution of benzyl groups in I and II with halide gave I-III. (PhCH2) 4-nMXn (X = Cl, Br, I), in which the δ CH2 values indicate the alternation of electron d. at the metal atoms. contrast, no alternation of the benzyl group-metal bonds is indicated by the chem. shifts of the Ph group C and H atoms, but it becomes evident when benzyl groups are substituted by Cp. Whereas in I-III a n4-coordination of the benzyl groups can be assumed, these groups are η1-bonded in Cp2Ti(CH2Ph)2 and Cp2Zr(CH2Ph)2. Furthermore, an alternation of the coordination systems could be proved in the case of III and IV in the presence of donor mols. (THF, pyridine).

IT 24356-03-4, Dibenzylzirconium dichloride 31247-54-8, Dibenzyltitanium dibromide 85412-32-4, Dibenzyltitanium dichloride 108815-99-2, Dibenzyltitanium diiodide 108816-02-0, Dibenzylzirconium dibromide 108816-04-2, Dibenzylzirconium diiodide

(NMR of) RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

$$\begin{array}{c|c} & \text{C1} \\ | \\ \text{Ph-CH}_2 - \text{Zr-CH}_2 - \text{Ph} \\ | \\ \text{C1} \end{array}$$

RN 31247-54-8 ZCA

CN Titanium, dibromobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

RN 85412-32-4 ZCA

CN Titanium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

RN 108815-99-2 ZCA

CN Titanium, diiodobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

$$\begin{array}{c} \text{I} \\ | \\ \text{Ph-CH}_2\text{--Ti--CH}_2\text{--Ph} \\ | \\ \text{T} \end{array}$$

RN 108816-02-0 ZCA

CN Zirconium, dibromobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

RN 108816-04-2 ZCA

CN Zirconium, diiodobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

- IT 24356-03-4, Dibenzylzirconium dichloride 31247-54-8
 , Dibenzyltitanium dibromide 85412-32-4, Dibenzyltitanium dichloride 108815-99-2, Dibenzyltitanium diiodide 108816-02-0, Dibenzylzirconium dibromide 108816-04-2
 , Dibenzylzirconium diiodide (NMR of)
- L18 ANSWER 18 OF 28 ZCA COPYRIGHT 2007 ACS on STN

 104:186886 Preparation of polymerization-filled polyethylene in the presence of catalysts based on organic and hydride compounds of titanium, zirconium, and chromium. Semikolenova, N. V.; Nesterov, G. A.; Zakharov, V. A. (Inst. Katal., Novosibirsk, USSR).

 Vysokomolekulyarnye Soedineniya, Seriya A, 28(1), 166-71 (Russian)

 1986. CODEN: VYSAAF. ISSN: 0507-5475.
- AB Org. and tetrahydroborate compds. of Ti, Cr, and Zr supported on natural aluminosilicates were used as catalyst-fillers for the polymn. of ethylene. The catalysts exhibited high activity and did not require addnl. activation with org. Al compds. The most active systems were formed by supporting Zr(BH4)4 and dicyclopentadienylchromium [1271-24-5] on tuff, pumice, and kaolin. The nature of reaction of the complexes with the surface OH groups of the aluminosilicates was similar to that with silica gel. The supported systems had a low content of the transition metal.
- IT 24356-03-4

(catalysts, on natural aluminosilicate supports, for polymn. filling of ethylene)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

IT 24356-03-4

(catalysts, on natural aluminosilicate supports, for polymn. filling of ethylene)

- L18 ANSWER 19 OF 28 ZCA COPYRIGHT 2007 ACS on STN
 101:91488 Reactions of growth limitation of the polymer chain during polymerization of ethylene on supported organometallic catalysts.
 Zakharov, V. A.; Echevskaya, L. G.; Nesterov, G. A.; Dudchenko, V. K.; Lesnikova, N. P. (Inst. Katal., Novosibirsk, USSR).
 Vysokomolekulyarnye Soedineniya; Seriya A, 26(5), 993-7 (Russian)
 1984. CODEN: VYSAAF. ISSN: 0507-5475.
- AB In the polymn. of ethylene (I) [74-85-1] in the presence of

supported organometallic catalysts (mainly allyl, benzyl, and BH4 complexes of Zr), chain transfer to I occurred and was, in most cases, the main process limiting chain growth. The ratio of the chain propagation rate const. to the rate consts. of chain transfer to monomer and spontaneous chain transfer was detd. for various catalysts. The role of spontaneous chain transfer increased at low monomer concns. The polyethylene [9002-88-4] obtained contained mainly vinyl groups with insignificant contents of vinylidene and trans-vinylene groups.

IT 24356-03-4

(catalysts, supported, for polymn. of ethylene, kinetics of chain transfer and propagation in relation to)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

$$\begin{array}{c} \text{Cl} \\ | \\ \text{Ph-CH}_2\text{--} \text{Zr--CH}_2\text{---Ph} \\ | \\ \text{Cl} \end{array}$$

IT 24356-03-4

(catalysts, supported, for polymn. of ethylene, kinetics of chain transfer and propagation in relation to)

- L18 ANSWER 20 OF 28 ZCA COPYRIGHT 2007 ACS on STN
- 100:175371 Tetraalkyl titanium and zirconium metal chloride catalyst systems for ethylene polymerization. Herskovitz, Thomas (Cent. Res. Dev., E. I. du Pont de Nemours Co., Wilmington, DE, 19898, USA). Journal of Polymer Science, Polymer Chemistry Edition, 22(3), 637-44 (English) 1984. CODEN: JPLCAT. ISSN: 0449-296X.
- The C2H4 polymn. activity of (neophyl)nZrCl4-n shows a 20-fold increase from n = 4 to n = 3 and a further 10-fold increase at n = 2. The heterogeneous MR4/TiCl4 catalysts (M = Ti, R = PhCH2; M = Zr, R = PhCH2, neophyl) were developed. To explore the breadth of extendability, other metal chlorides (main group and transition metal) were substituted for TiCl4. Excess AlCl3 or MgCl2 and the MR4 compds. also produced ethylene polymn. catalysts. The inactivity of corresponding (neophyl)4Ti systems is attributed to sterics.
- IT 89820-55-3

(catalysts, for polymn. of ethylene)

RN 89820-55-3 ZCA

CN Zirconium, dichlorobis(2-methyl-2-phenylpropyl)-, (T-4)- (9CI) (CA INDEX NAME)

IT 89820-55-3

(catalysts, for polymn. of ethylene)

L18 ANSWER 21 OF 28 ZCA COPYRIGHT 2007 ACS on STN
98:179649 Organo(transition metal) compounds. Thiele, Karl Heinz;
Schlegel, Michael; Baumann, Hans J. (VEB Leuna-Werke "Walter
Ulbricht", Ger. Dem. Rep.). Ger. (East) DD 157559 A1
19821117, 9 pp. (German). CODEN: GEXXA8. APPLICATION: DD
1981-228507 19810323.

AB Disproportionation of (PhCH2)4Ti with TiX4 (X = Br, Cl) in various ratios gave 71.7% (PhCH2)3TiBr, (PhCH2)2TiCl2, and 55% PhCH2TiBr3.

MeTiBr3.2Et2O and Me2TiCl2.2Et2O were similarly prepd.

IT 85412-32-4P

(prepn. of)

RN 85412-32-4 ZCA

CN Titanium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

$$\begin{array}{c} \text{Cl} \\ \mid \\ \text{Ph-CH}_2\text{-Ti-CH}_2\text{-Ph} \\ \mid \\ \text{Cl} \end{array}$$

IT 85412-32-4P

(prepn. of)

- L18 ANSWER 22 OF 28 ZCA COPYRIGHT 2007 ACS on STN
 93:150726 Studies of the composition and catalytic properties of supported catalysts prepared through halide-substituted titanium and zirconium benzyl complexes. Nesterov, G. A.; Zakharov, V. A.; Ermakov, Yu. I.; Thiele, K. H.; Schlegel, M.; Drevs, H. (Inst. Catal., Novosibirsk, USSR). Reaction Kinetics and Catalysis Letters, 13(4), 401-6 (English) 1980. CODEN: RKCLAU. ISSN: 0304-4122.
- The properties of the title catalysts, prepd. by interaction of Ti(CH2Ph)3X (X = F, Cl, Br) (I) or Zr(CH2Ph)2Cl2 (II) [
 24356-03-4] with silica or alumina, were studied in ethylene polymn. Silica-supported I or II gave polyethylene [9002-88-4] with lower mol. wt. compared with a Zr(CH2Ph)4 [24356-01-2]/SiO2

catalysts. Al203-supported Zr(CH2Ph)4 or Ti(CH2Ph)4 was more active than the corresponding Al203-supported halide-contg. catalyst. A sharp increase in activity was obsd. for Zr(CH2Ph)2Cl2/SiO2 as compared with Zr(CH2Ph)4/SiO2.

IT 24356-03-4

(catalysts, for polymn. of ethylene)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

$$\begin{array}{c|c} & \text{C1} \\ | \\ \text{Ph-CH}_2 - \text{Zr-CH}_2 - \text{Ph} \\ | \\ | & \text{C1} \end{array}$$

IT 24356-03-4

(catalysts, for polymn. of ethylene)

- L18 ANSWER 23 OF 28 ZCA COPYRIGHT 2007 ACS on STN
 89:180119 Contributions to the chemistry of transition metal alkyl compounds. XXVI. Organotitanium(II) compounds preparation and properties of dibenzyl and diphenyltitanium. Thiele, K. H.; Roeder, A.; Moerke, W. (Sekt. Chem., Tech. Hochsch. "Carl Schorlemmer", Merseburg, Ger. Dem. Rep.). Zeitschrift fuer Anorganische und Allgemeine Chemie, 441, 13-22 (German) 1978. CODEN: ZAACAB. ISSN: 0044-2313.
- AB (PhCH2)2Ti (22%) and Ph2Ti (30%) were prepd. by reactions of (C5H5)2Ti(CH2Ph)2 and (C5H5)2TiPh2 with PhCH2Li and PhLi. (PhCH2)2Ti was also prepd. by disproportionation of (PhCH2)3Ti. (PhCH2)2Ti forms definite coordination compds. with 1,4-dioxane, 2,2'-bipyridine, and MgCl2 and a clathrate (PhCH2)2Ti.MgCl2.C6H6.

IT 68080-16-0P 68080-17-1P

(prepn. of)

RN 68080-16-0 ZCA

CN Titanate(2-), dichlorobis(phenylmethyl)-, magnesium (1:1), (T-4)- (9CI) (CA INDEX NAME)

● Mg²⁺

RN 68080-17-1 ZCA

CN Titanate(2-), dichlorobis(phenylmethyl)-, (T-4)-, magnesium, compd. with benzene (1:1:1) (9CI) (CA INDEX NAME)

CM 1

CRN 68080-16-0 CMF C14 H14 Cl2 Ti . Mg CCI CCS

● Mg2+

CM 2

CRN 71-43-2 CMF C6 H6



(prepn. of)

- L18 ANSWER 24 OF 28 ZCA COPYRIGHT 2007 ACS on STN
- 86:74052 Stereospecificity of the action of benzyl derivatives of titanium(IV) during polymerization of isoprene and the nature of the active center. Vydrina, T. K.; Guzman, I. Sh.; Dolgoplosk, B. A.; Tinyakova, E. I.; Sharaev, O. K.; Yakovleva, O. N. (Inst. Neftekhim. Sint. im. Topchieva, Moscow, USSR). Doklady Akademii Nauk SSSR, 230(3), 602-4 (Russian) 1976. CODEN: DANKAS. ISSN: 0002-3264.
- AB The polymn. of isoprene [78-79-5] in the presence of benzyl derivs. of Ti of the type (PhCH2)nTiX4-n (where n = 2-4 and X = Cl, Br, or I) in PhMe or o-xylene showed that (PhCH2)4Ti [17520-19-3] led to the formation of polyisoprene (I) contg. primarily 1,4-trans segments, whereas (PhCH2)3TiX altered the stereospecificity toward increasing content of 1,4-cis and 3,4-segments. Similar changes in stereospecificity were obsd. during the catalytic polymn. of butadiene [106-99-0]. Electron-donor solvating additives e.g., Ph3P [603-35-0] or THF [109-99-9] altered the stereospecifity of (PhCH2)3TiI [31247-52-6] towards the formation of 3,4-segments in I and 1,2-segment in polybutadiene. The EPR spectra suggested that in the active center Ti remained in the tetravalent state.
- IT 31247-54-8

(catalysts, for polymn. of dienes, polymer stereospecificity in relation to)

RN 31247-54-8 ZCA

CN Titanium, dibromobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

IT 31247-54-8

(catalysts, for polymn. of dienes, polymer stereospecificity in relation to)

- L18 ANSWER 25 OF 28 ZCA COPYRIGHT 2007 ACS on STN
- 75:6669 Tetrabenzylzirconium, -titanium, and -hafium complexes as polymerization initiators. Pioli, Alexander J. P.; Hollyhead, William B.; Todd, Peter F. (Imperial Chemical Industries Ltd.). Ger. Offen. DE 2026032 19710318, 27 pp. (German). CODEN: GWXXBX. APPLICATION: DE 1970-2026032 19700527.
- GI For diagram(s), see printed CA Issue.
- AB Tetrabenzylhafnium, Ti, and Zr complexes [I, M = Ti, Zr or Hf, R = H, OMe, Me, F or Cl; R1 = H and R2 = H, Cl or Me, or (R1R2) =

CH:CHCH:CH, R3 = H or Me] were prepd. and used to initiate polymn. of ethylene, p-BrC6H4CH:CH2, or propylene. Thus, ZrCl4 treated 2 hr with PhCH2MgCl in Et2O at -20° gave I (M = Zr, R = R1 = R2 = R3 = H) (II). Polymn. of ethylene in PhMe in the presence of II rather than conventional (PhCH2)4Ti, gave increased polyethylene yields. Nineteen other I were similarly prepd. and used; (PhCH2)3ZrCl and (PhCH2)2ZrCl2 were also prepd.

IT 24356-03-4

(catalysts, for polymn. of olefins)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

IT 24356-03-4

(catalysts, for polymn. of olefins)

L18 ANSWER 26 OF 28 ZCA COPYRIGHT 2007 ACS on STN
74:112161 Synthesis and properties of some titanium and zirconium benzyl derivatives. Zucchini, U.; Albizzati, E.; Giannini, Umberto (Cent. Ric., Montecatini Edison S.p.A., Milan, Italy). Journal of Organometallic Chemistry, 26(3), 357-72 (English) 1971.
CODEN: JORCAI. ISSN: 0022-328X.

AB Syntheses of Ti(CH2Ph)4 (I), Zr(CH2Ph)4 (II) and their halogen and alkoxy derivs. are described. Their phys. properties and reactivity with H, O, CO2 and olefins was investigated. Spectroscopic and chem. data are consistent with the σ-nature of the metal-C bond. I and II react in a different way with Al(CH2Ph)3 to form polynuclear complexes.

IT 24356-03-4P 31247-54-8P

(prepn. of)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

RN 31247-54-8 ZCA

CN Titanium, dibromobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

IT 24356-03-4P 31247-54-8P (prepn. of)

L18 ANSWER 27 OF 28 ZCA COPYRIGHT 2007 ACS on STN
73:110174 Polymerization of olefins with benzyl derivatives of titanium and of zirconium. Giannini, Umberto; Zucchini, U.; Albizzati, E. (Centro Ric. Milano, Montecatini Edison S.p.A., Milan, Italy).
Journal of Polymer Science, Polymer Letters Edition, 8(6), 405-10 (English) 1970. CODEN: JPYBAN. ISSN: 0360-6384.

The possibility of prepg. isotactic polyolefins by using sol. catalysts and the nature of the active centers in, e.g. (PhCH2)4Ti, (PhCH2)3TiCl, (PhCH2)4Zn, (PhCH2)3ZnCl, (PhCH2)2ZnCl2, and (PhCH2)3TiF, and similar compds. were investigated. In the polymn. of C2H4, the catalytic activity of the halogenated derivs. was greater than that of the corresponding tetrabenzyl derivs. and increased with increasing no. of halogen atoms. Some of the halogen-free organometallic transition metal compds. stereospecifically polymd. $\alpha\text{-olefins}$ in the absence of organoaluminum compds., but the presence of organoaluminum compds. increased the catalytic activity of all of the benzyl-transition metal compds. studied. A metallation reaction of the methylenic group of (C6H5CH2)4Ti by Al was indicated.

IT 24356-03-4

(catalysts, for polymn. of olefins)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis (phenylmethyl) -, (T-4) - (9CI) (CA INDEX NAME)

$$\begin{array}{c} \text{Cl} \\ | \\ \text{Ph-CH}_2\text{--} \text{Zr-CH}_2\text{--} \text{Ph} \\ | \\ \text{Cl} \end{array}$$

IT 24356-03-4

(catalysts, for polymn. of olefins)

L18 ANSWER 28 OF 28 ZCA COPYRIGHT 2007 ACS on STN
72:12845 Benzylzirconium compounds. Zucchini, U.; Giannini, U.;
Albizzati, E.; D'Angelo, R. (Centro Ric., Montecatini Edison S.p.A.,

Milan, Italy). Journal of the Chemical Society [Section] D: Chemical Communications (20), 1174-5 (English) 1969. CODEN: CCJDAO. ISSN: 0577-6171.

ClMgCH2Ph and ZrCl4 in Et20 at -15° give Zr(CH2Ph)4 (I), m. 133-4°. I slowly decomps. in hydrocarbon soln. at 110° to give PhMe and low-valency Zr compds. I and H at 50° and atm. pressure give PhMe. Redn. products of I behave as hydrogenation catalysts for aromatic rings at 50°. I reacts with 1 or 2 moles of HCl gas in aromatic solvents to give PhM e and (PhCH2)3ZrCl, m. 89°, or (PhCH2)2ZrCl2 (decompd. >100°), resp. All benzyl derivs. of Zr show catalytic activity in the polymn. of C2H4 and α -olefins.

IT 24356-03-4P

(prepn. of)

RN 24356-03-4 ZCA

CN Zirconium, dichlorobis(phenylmethyl)-, (T-4)- (9CI) (CA INDEX NAME)

$$\begin{array}{c} \text{Cl} \\ | \\ \text{Ph-CH}_2\text{--} \text{Zr-CH}_2\text{--} \text{Ph} \\ | \\ \text{Cl} \end{array}$$

IT 24356-03-4P (prepn. of)

SEARCH REQUEST FORM

Scientific and Technical Information Center

5 <u> </u>			
reducator a run runne.	RZP A.	Examiner # : 78680	Date: 02-07-2007-
	e Number 🕦 1104	Serial Number: 10	500,543
Mail Box and Bldg/Room Locat	ion: <u>RBN 10A 21</u> R	esults Format Preferred (circle):	PARER DISK E-MAIL
If more than one search is sul	omitted, please prior	itize searches in order of ne	ed.
Please provide a detailed statement of t Include the elected species or structure utility of the invention. Define any ten known. Please attach a copy of the cove	s, keywords, synonyms, ac ms that may have a special	ronyms, and registry numbers, and comeaning. Give examples or relevant	ombine with the concept or
Title of Invention: PREPARAT	LON of DUATRAL- V	MA-NETALLEDAES	•
Inventors (please provide full names)	: SCHOTTEK,	J.	
	SCHAUER, I	<u>)</u>	_
Earliest Priority Filing Date: JA	N-08-2002_		
For Sequence Searches Only Please inc	clude all pertinent information	on (parent, child, divisional, or issued pa	tent numbers) along with the
appropriate serial number. Please search for u		ce in preparation of n	
	M= Ti,	Zr, Hf	
imple nomencleture of dichloroidimethyleeliconin dimethyleeliconium dimethyleirconlum dichliomah permutativo thereof	nyl Oride		SCIENTIFIC REFERENCE BR Sci & rech Int · Cn* FEB 7 RECD Pat. & T.M Office
‡ any hetella ene/metellacene 1 i		s, Indenyl, Fluorenyl	,
STAFF USE ONLY	Type of Search	Vendors and cost wher	
earcher:	NA Sequence (#)	STN	
earcher Phone #:	AA Sequence (#)	Dialog	
earcher Location:	Structure (#)	Questel/Orbit	
hate Searcher Picked Up:	Bibliographic	Dr.Link	
Pate Completed: 2-9-07	Litigation	Lexis/Nexis	
earcher Prep & Review Time:	Fulltext	Sequence Systems	
lerical Prep Time:	Patent Family		
nline Time:	Other	Other (manife)	

PTO-1590 (8-01)

AMENDMENTS TO THE CLAIMS

1. (currently amended) A process for the racemoselective preparation of silicon-bridged dialkyl-ansa-metallocenes of the formula (I)

which comprises reacting a ligand starting compound of the formula (II)

with a transition metal dialkyl compound of the formula (III)

$$M^1X_xR^1_2*D_y$$
 (III),

where

- M¹ is an element of group 4, 5 or 6 of the Periodic Table of the Elements[[,]];
- R^1 are identical C_1 - C_{20} -alkyl or C_7 - C_{40} -arylalkyl radicals[[,]];
- X are identical or different halogens[[,]];

- R² are identical or different C₁-C₄₀ radicals[[,]];
- R³ are identical or different C₁-C₄₀ radicals[[,]];
- is a divalent C₁-C₄₀ group which together with the cyclopentadienyl ring forms a further saturated or unsaturated ring system which has a ring size of from 5 to 12 atoms, where T may contain the heteroatoms Si, Ge, N, P, O or S in the ring system fused onto the cyclopentadienyl ring[[,]];
- M² is Li, Na, K, MgCl, MgBr, MgI, Mg or Ca[[,]];
- D is an uncharged Lewis base ligand[[,]];
- x is equal to the oxidation number of M¹ minus 2[[,]];
- y is from 0 to 2;

and

- p is 1 in the case of doubly positively charged metal ions or 2 in the case of singly positively charged metal ions or metal ion fragments.
- 2. (currently amended) AThe process as claimed in claim 1, wherein
 - is a 1,3-butadiene-1,4-diyl group which may be unsubstituted or be substituted by from 1 to 4 radicals R⁴, where the two 1,3-butadiene-1,4-diyl groups may be different[[,]];
 - R^4 are identical or different C_1 - C_{20} radicals[[,]];
 - M¹ is titanium, zirconium or hafnium[[,]];
 - R¹ are identical C₁-C₅-alkyl or C₇-C₂₀-arylalkyl radicals[[,]]; and
 - X is halogen-and
 - R², R³, M², D, p, x and y are as defined in claim 1.

3. (currently amended) A<u>The</u> process as claimed in claim 1-or 2, wherein the transition metal dialkyl compound of the formula (III) is produced at above -30°C by combining a compound M¹X_{x+2} with from 2 to 2.5 equivalents of a compound R¹M³ in the presence of a ligand compound D, where

the other variables are as defined in claim 1 or 2.

- 4. (currently amended) A<u>The</u> process as claimed in claim 1-or 2, wherein the ligand starting compound of the formula (II) or (V) is combined with the transition metal dialkyl compound of the formula (III) at above -30°C.
- 5. (currently amended) A<u>The</u> process as claimed in claim 4, wherein thea reaction mixture is maintained at from 30°C to 150°C for a period of at least 10 minutes after the reaction components have been combined.
- 6. (currently amended) A<u>The</u> process as claimed in any of claimsclaim 1-to-5, wherein the reaction is carried out in an organic solvent or solvent mixture which comprises at least 10% by volume of an ether.
- 7. (currently amended) A<u>The</u> process as claimed in any of claimsclaim 1-to-6, wherein thea racemoselectivity = (proportion of rac proportion of meso)/(proportion of rac + proportion of meso) is greater than zero.
- 8. (currently amended) The use of A process comprising utilizing a transition metal dialkyl compound of the formula (III):

$$M^1X_xR^1_2*D_y$$
 (III)

for the racemoselective preparation of silicon-bridged dialkyl-ansa-metallocenes of the formula (I):

$$\begin{array}{c|c} R^2 & T \\ \hline R^3 & Si & M^1R^1_2X_{x\cdot 2} & (I) \\ \hline T & & & R^2 \end{array}$$

wherein

M¹ is an element of group 4, 5 or 6 of the Periodic Table of the Elements;

R¹ are identical C₁-C₂₀-alkyl or C₇-C₄₀-arylalkyl radicals;

X are identical or different halogens;

R² are identical or different C₁-C₄₀ radicals;

R³ are identical or different C₁-C₄₀ radicals;

D is an uncharged Lewis base ligand;

y is from 0 to 2;

T is a divalent C₁-C₄₀ group which together with the cyclopentadienyl ring forms a further saturated or unsaturated ring system which has a ring size of from 5 to 12 atoms, where T may contain the heteroatoms Si, Ge, N, P, O or S in the ring system fused onto the cyclopentadienyl ring; and

<u>x</u> is equal to the oxidation number of M^1 minus 2.

9. (new) The process as claimed in claim 2, wherein the transition metal dialkyl compound of the formula (III) is produced at above -30°C by combining a compound M¹X_{x+2} with from 2 to 2.5 equivalents of a compound R¹M³ in the presence of a ligand compound D, where

is Li⁺, Na⁺, K⁺, MgCl⁺, MgBr⁺, Mgl⁺, ½ [Mg⁺⁺] or ½ [Zn⁺⁺].

- 10. (new) The process as claimed in claim 2, wherein the ligand starting compound of the formula (II) is combined with the transition metal dialkyl compound of the formula (III) at above -30°C.
- 11. (new) The process as claimed in claim 10, wherein a reaction mixture is maintained at from 30°C to 150°C for a period of at least 10 minutes after the reaction components have been combined.



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address COMMISSIONER FOR PATENTS P.O. Box 1430 Alexandria, Vignis 22313-1450 ***W. Lupto. gov

Bib Data Sheet

CONFIRMATION NO. 6726

SERIAL NUMBE 10/500,543	FILING OR 371(c) DATE 12/20/2004 RULE	•	CLASS 525		GROUP ART UNIT 1712		ATTORNEY DOCKET NO. LU 6001 (US)	
Diana Schau ** CONTINUING D. This applicat ** FOREIGN APPL	k, Frankfurt, GERMANY; er, Bruchkobel, GERMAN ATA **********************************	! : /14379 12/	17/2002					
Foreign Priority claimed 35 USC 119 (a-d) condit met Verified and Acknowledged ADDRESS 34872	fter	STATE OR COUNTRY GERMANY	SHEETS DRAWING		TOTAL CLAIMS 11		INDEPENDENT CLAIMS 2	
TITLE Preparation of dialk	yl-ansa-metallocenes	۷.						·
FILING FEE RECEIVED 1050 FEES: Authority has been given in Paper No to charge/credit DEPOSIT ACCOUNT No for following: All Fees 1.16 Fees (Filing) 1.17 Fees (Processing Ext. of time) 1.18 Fees (Issue) 1.18 Fees (Issue)					essing Ext. of			

LEE 10/500,543 => FILE REG FILE 'REGISTRY' ENTERED AT 16:17:24 ON 09 FEB 2007 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2007 American Chemical Society (ACS) => D HIS FILE 'LREGISTRY' ENTERED AT 15:56:38 ON 09 FEB 2007 L1 STR FILE 'REGISTRY' ENTERED AT 16:00:52 ON 09 FEB 2007 3 S L1 L2 FILE 'LREGISTRY' ENTERED AT 16:04:00 ON 09 FEB 2007 L3 STR L1 FILE 'REGISTRY' ENTERED AT 16:05:24 ON 09 FEB 2007 L41 S L3 L5 38 S L3 FUL SAV L5 LEE543/A L6 10 S L5 AND RSD/FA L7 28 S L5 NOT L6 FILE 'CAOLD' ENTERED AT 16:07:54 ON 09 FEB 2007 L8 0 S L6 10 C T.7 тο

<u>г</u> 9	. 19	S	L7
	FILE 'ZCA'	EI	NTERED AT 16:07:55 ON 09 FEB 2007
L10	31	S	L6
L11	124	S	L7
L12	40	S	L7 (L) RACT/RL
L13	18113	S	?METALLOCEN? OR ?METALOCEN?
L14	6	S	L11 AND L13
L15	36	S	L12 NOT L14
L16	4	S	L12 AND L14
L17	6	S	L14 OR L16
L18	28	S	1840-2002/PY,PRY AND L10
L19	105	S	1840-2002/PY,PRY AND L11
L20	6	S	L17 AND L19
L21	27	S	L15 AND L19

	FILE	'CAOLD'	ENTERED AT 16:14:19 ON 09 FEB 2007
L22		46 S	?METALLOCEN? OR ?METALOCEN?
L23		0 [.] S	L9 AND L22
L24		91 S	L11 NOT (L20 OR L21)
L25		72 S	1,24 AND 1,19

FILE 'REGISTRY' ENTERED AT 16:17:24 ON 09 FEB 2007

```
=> D L5 QUE STAT
L3
                STR
   11
    X
    } <sub>2</sub>
                 Ak @6
                           Ak√ Cb
G1\sqrt{G2\sqrt{X}
                                           Ti @15 Zr @18 Hf @21
   · 3
                            @9 10
1
   G1
   12
VAR G1=6/9
VAR G2=15/18/21
NODE ATTRIBUTES:
CONNECT IS E1 RC AT
CONNECT IS E2 RC AT
CONNECT IS E1 RC AT
                      10
CONNECT IS E4 RC AT
                      15
CONNECT IS E4 RC AT
                      18
CONNECT IS E4 RC AT
                      21
DEFAULT MLEVEL IS ATOM
       IS SAT AT
GGCAT
                     6
GGCAT
       IS SAT
              AT
                     9
GGCAT
       IS UNS AT 10
DEFAULT ECLEVEL IS LIMITED
GRAPH ATTRIBUTES:
RING(S) ARE ISOLATED OR EMBEDDED
NUMBER OF NODES IS 11
STEREO ATTRIBUTES: NONE
            38 SEA FILE=REGISTRY SSS FUL L3
100.0% PROCESSED 36964 ITERATIONS
                                                              38 ANSWERS
SEARCH TIME: 00.00.01
```

=> FILE CAOLD

FILE 'CAOLD' ENTERED AT 16:18:33 ON 09 FEB 2007
USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT.
PLEASE SEE "HELP USAGETERMS" FOR DETAILS.
COPYRIGHT (C) 2007 AMERICAN CHEMICAL SOCIETY (ACS)

FILE COVERS 1907-1966

FILE LAST UPDATED: 01 May 1997 (19970501/UP)

=> D L9 1-19 TI

- L9 ANSWER 1 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI mechanism of N fixation in the (C5H5)2 TiCl2-C2H5MgBr system
- L9 ANSWER 2 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI process for purifying liquids or dissolved compds. of halides, halide hydrides, alkyls, and alkoxyls
- L9 ANSWER 3 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI kinetics of the polymerization of styrene- α -d and(or) styrene by homogeneous catalysis (II)
- L9 ANSWER 4 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI polymerization of deuterioethylene on the homogeneous catalytic system Et2TiCl2 + Me2AlCl
- L9 ANSWER 5 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI double-bond opening and isomerization and H-exchange reactions in the polymerization of dideuterioethylene
- L9 ANSWER 6 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI carbon (diamond-structured), low-pressure prepn. of
- L9 ANSWER 7 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI Raman and infrared spectra of selenous acid and pyroselenites
- TI infrared spectra of trimethyl Al, dimethyl AlCl3, methyl Al2Cl2, methyl TiCl3 dimethyl TiCl2, and some D derivs.
- L9 ANSWER 8 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI region of the ternary system BaO-SrO-Fe2O3 (I) equil. diagram of the 1100° isotherm of the region lying between Fe2O3, 2BaO.Fe2O3, and 2SrO.Fe2O3
- L9 ANSWER 9 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI dimethyltitanium dichloride
- L9 ANSWER 10 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI polymerization of C2H4 with alkyltitanium halide catalysts
- TI polymerization of ethylene with alkyltitanium halide catalysts
- L9 ANSWER 11 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI allylmanganese tetracarbonyls

- L9 ANSWER 12 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI purification of unsatd. aldehydes
- L9 ANSWER 13 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI polystyrene polymerization catalyzed by organotitanium compds.
- L9 ANSWER 14 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI polymerization of propylene, butadiene, isoprene, and chloroprene
- L9 ANSWER 15 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI catalysis of the isocyanate-hydroxyl reaction
- L9 ANSWER 16 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI polystyrene
- TI reinforced polymers
- L9 ANSWER 17 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI polymerization of propylene, butadiene, isoprene, and chloroprene
- L9 ANSWER 18 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI polystyrene
- L9 ANSWER 19 OF 19 CAOLD COPYRIGHT 2007 ACS on STN
- TI nonaq. morpholine

=> FILE ZCA

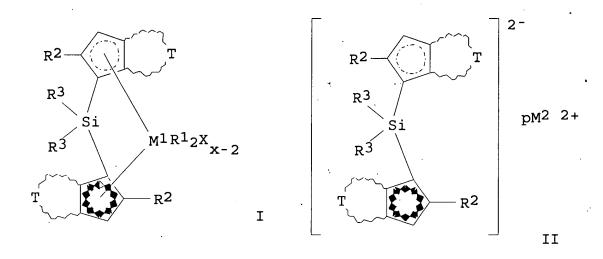
FILE 'ZCA' ENTERED AT 16:22:12 ON 09 FEB 2007 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2007 AMERICAN CHEMICAL SOCIETY (ACS)

=> D L20 1-6 CBIB ABS HITSTR HITIND

L20 ANSWER 1 OF 6 ZCA COPYRIGHT 2007 ACS on STN
139:101272 Racemoselective process for the preparation of
 silicon-bridged dialkyl-ansa-metallocenes by reaction of
 bridged ligand with Group 4, 5 or 6 metal dialkyl compounds.
 Schottek, Joerg; Schauer, Diana (Basell Polyolefine G.m.b.H.,
 Germany). PCT Int. Appl. WO 2003057704 A1 20030717, 16 pp.
 DESIGNATED STATES: W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR,
 BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI,
 GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ,
 LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ,

OM, PH, PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG, TR. (English). CODEN: PIXXD2. APPLICATION: WO 2002-EP14379 20021217. PRIORITY: DE 2002-10200422 20020108.

GI



AB Silicon-bridged dialkyl-ansa-metallocenes [I; M1 = Group 4, 5 or 6 element; R1 = C1-C20 alkyl or C7-C40 arylalkyl; X =halogen, R2, R3 = C1-C40 radicals; T = divalent C1-C40 group which together with the cyclopentadienyl ring forms a further (un) satd. ring system which has a ring size of 5-12 atoms, where T may contain Si, Ge, N, P, O or S in the ring system fused onto the cyclopentadienyl ring; M2 = Li, Na, K, MgCl, MgBr, MgI, Mg, Ca; D = uncharged Lewis base ligand; x = oxidn. no. of M1 minus 2, y = 0-2; p = 1 in the case of doubly pos. charged metal ions or 2 in the case of singly pos. charged metal ions or metal ion fragments], useful in catalyst systems for olefin polymn. (no data), are prepd. by reaction of a ligand (II; same R2, R3, T, M2, p) with a transition metal dialkyl compd. M1XxR12*Dy (same M1, X, R1, D, x, y), preferably in an org. solvent or solvent mixt. contg. ≥10% by vol. of an ether, where the reactants are combined at >-30° and then the reaction mixt. is maintained at 30-150° for In the example given, treating 10 g (21.3 mmol) dimethylbis(2-methyl-4-phenyl-1-indenyl)silane in 236 mL THF with 2.2 equiv BuLi in PhMe at 0°, followed by treatment with 21.3 mmol Me2ZrCl2 in THF at 0° and subsequent heating at 65° for 4.5 h gave 31% of the rac isomer of Me2Si(Cpind)2ZrMe2 (Cpind = 2-methyl-4-phenyl-1-indenyl).

```
192726-11-7, Dimethylzirconium dichloride
IT
        (racemoselective prepn. of silicon-bridged dialkyl-ansa-
        metallocenes by reaction of bridged ligand with Group 4,
        5 or 6 metal dialkyl compds.)
     192726-11-7
                  ZCA
RN
CN
     Zirconium, dichlorodimethyl-, (T-4)- (9CI) (CA INDEX NAME)
     Cl
H<sub>3</sub>C-Zr-CH<sub>3</sub>
    Cl
IC
     ICM C07F017-00
     ICS C07F007-08; C07F007-00
     29-11 (Organometallic and Organometalloidal Compounds)
CC
     Section cross-reference(s): 35
     metallocene ansa silicon bridged dialkyl prepn
ST
IT
     Metallocenes
        (ansa-; racemoselective prepn. of silicon-bridged dialkyl-ansa-
        metallocenes by reaction of bridged ligand with Group 4,
        5 or 6 metal dialkyl compds.)
IT
     Group IVB element compounds
     Group VB element compounds
     Group VIB element compounds
        (racemoselective prepn. of silicon-bridged dialkyl-ansa-
        metallocenes by reaction of bridged ligand with Group 4,
        5 or 6 metal dialkyl compds.)
IT
     Stereoselective synthesis
        (racemoselective; racemoselective prepn. of silicon-bridged
        dialkyl-ansa-metallocenes by reaction of bridged ligand
        with Group 4, 5 or 6 metal dialkyl compds.)
IT
     192726-11-7, Dimethylzirconium dichloride
        (racemoselective prepn. of silicon-bridged dialkyl-ansa-
       metallocenes by reaction of bridged ligand with Group 4,
        5 or 6 metal dialkyl compds.)
IT
     153733-76-7
        (racemoselective prepn. of silicon-bridged dialkyl-ansa-
       metallocenes by reaction of bridged ligand with Group 4,
        5 or 6 metal dialkyl compds.)
IT
     154827-36-8P
        (racemoselective prepn. of silicon-bridged dialkyl-ansa-
       metallocenes by reaction of bridged ligand with Group 4,
        5 or 6 metal dialkyl compds.)
```

COPYRIGHT 2007 ACS on STN

135:358008 Metalations with Group 4 Alkylmetal(IV) Halides: Expeditious

ANSWER 2 OF 6

ZCA

Route to Metallocene and Nonmetallocene

Procatalysts. Eisch, John J.; Owuor, Fredrick A.; Otieno, Peter O. (Department of Chemistry, The State University of New York at Binghamton, Binghamton, NY, 13902-6016, USA). Organometallics, 20(20), 4132-4134 (English) 2001. CODEN: ORGND7. ISSN: 0276-7333. OTHER SOURCES: CASREACT 135:358008. Publisher: American Chemical Society.

AB Group 4 (IVB) alkylmetal(IV) halides Bu2MtCl2 (Mt = Ti, Zr, Hf), generated in hydrocarbon media at -78° by treating MtCl4 with 2 equiv of BuLi, function as strong bases toward a variety of Bronsted acids, EH, where E = cyclopentadienyl or substituted cyclopentadienyl, 1-alkynyl, indenyl, alkoxy, aryloxy, and disubstituted amino, to form metallocene and nonmetallocene olefin polymn. procatalysts, E2MCl2, expeditiously and generally in high yield. E.g., Bu2ZrCl2, formed in situ from BuLi and ZrCl4 in hexane or toluene under Ar at -78°, reacted with CpH (cyclopentadiene) to give pure Zirconocene dichloride in 95% yield.

IT 23307-60-0P, Dibutyldichlorotitanium 223594-30-7P, Dibutyldichlorozirconium 372201-02-0P, Dibutyldichlorohafnium

(metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to **metallocene** and **nonmetallocene** procatalysts)

RN 23307-60-0 ZCA

CN Titanium, dibutyldichloro-, (T-4)- (9CI) (CA INDEX NAME)

RN 223594-30-7 ZCA

CN Zirconium, dibutyldichloro-, (T-4)- (9CI) (CA INDEX NAME)

RN 372201-02-0 ZCA

CN Hafnium, dibutyldichloro-, (T-4)- (9CI) (CA INDEX NAME)

```
Cl
|
n-Bu-Hf-Bu-n
|
|
| Cl
```

CC 29-10 (Organometallic and Organometalloidal Compounds) Section cross-reference(s): 35, 67 ST metalation Bronsted acid Group IVB alkylmetal halide; metallocene procatalyst prepn; nonmetallocene procatalyst prepn; cyclopentadiene metalation Group IVB alkylmetal halide; alkyne metalation Group IVB alkylmetal halide; indene metalation Group IVB alkylmetal halide; alc metalation Group IVB alkylmetal halide; aryl alc metalation Group IVB alkylmetal; alkanol metalation Group IVB alkylmetal; titanium alkyl halide metalation Bronsted acid; zirconium alkyl halide metalation Bronsted acid; hafnium alkyl halide metalation Bronsted acid; procatalyst metallocene nonmetallocene prepn Group IVB alkyl halide metalation; catalyst metallocene nonmetallocene prepn Group IVB alkyl halide metalation; ansa metallocene dichloride prepn; constrained geometry contg Group IVB metal procatalyst prepn; olefin polymn procatalyst Group IVB metallocene nonmetallocene prepn; amino disubstituted metalation Group IVB alkylmetal halide

IT Metallocenes

(Group IVB metal; metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts)

IT Transition metal halides

(Group IVB; metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts)

IT Alcohols, preparation

(complexes; metalations of alcs. with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts)

IT Alkynes

(complexes; metalations of alkynes with Group 4 (IVB)
alkylmetal(IV) halides as expeditious route to
metallocene and nonmetallocene procatalysts)

IT Phenols, preparation

(complexes; metalations of phenols with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts)

IT Group IVB element compounds

(halides; metalations of Bronsted acids with Group 4 (IVB)

alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts) IT Bronsted acids (metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts) Group IVB element complexes IT (metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts for olefin polymn. catalysts) Polyolefins IT (metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts for olefin polymn. catalysts) Polymerization catalysts IT (olefin; metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts for) IT Amines, preparation (secondary, complexes; metalations of disubstituted amines with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts) 1271-19-8P, Titanocene dichloride 1291-32-3P, Zirconocene IT 12113-02-9P, Dichlorobis (η5-indenyl) titanium 12116-66-4P, Hafnocene dichloride 12148-49-1P, Dichlorobis (η5-indenyl) zirconium 49596-05-6P, 71297-23-9P 372201-03-1P Dichlorobis (n5-indenyl) hafnium 372201-05-3P (metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts) IT 67-63-0, Isopropanol, reactions 95-13-6, Indene 109-72-8, 536-74-3, Phenylacetylene Butyllithium, reactions 542-92-7, Cyclopentadiene, reactions 579-43-1, meso-Hydrobenzoin 7550-45-0, Titanium tetrachloride, reactions 10026-11-6, Zirconium tetrachloride 13499-05-3, Hafnium tetrachloride 129149-21-9 (metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and nonmetallocene procatalysts) 762-99-2P, Dichlorobis (isopropanolato) titanium 23307-60-0P IT , Dibutyldichlorotitanium 223594-30-7P, Dibutyldichlorozirconium 372201-02-0P, Dibutyldichlorohafnium 372201-04-2P, Dibutylbis(isopropanolato)tit anium (metalations of Bronsted acids with Group 4 (IVB) alkylmetal(IV) halides as expeditious route to metallocene and

nonmetallocene procatalysts)

L20 ANSWER 3 OF 6 ZCA COPYRIGHT 2007 ACS on STN 131:337531 Metallocene compound having heteroatomic bridge and

method for producing polymer by using it as polymerization catalyst. Huh, Wan-Soo; Lee, Dong-Ho; Noh, Seok-Kyun (Korea Academy of Industrial Technology, S. Korea). U.S. US 5986025 A 19991116, 6 pp., Cont. of U.S. Ser. No. 540,966, abandoned. (English). CODEN: USXXAM. APPLICATION: US 1997-852040 19970506. PRIORITY: KR 1994-26500 19941013; US 1995-540966 19951011.

AB Title compd., including a neutral metallocene, a cationic metallocene, and a supported metallocene, is useful for polymg. α -olefin, cycloolefin, and/or diene in the presence of an organometallic cocatalyst. Thus, ethylene and propylene were polymd. using a metallocene compd. having heteroat. bridge such as tetra-Me disiloxanebis(η 5-cyclopentadienyl)zirconium dichloride (prepn. given) and Me aluminoxane to give a polymer with m.p. 117°, crystn. temp. 103°, and catalyst activity 20.1 kg polymer/g Zr-atm-h.

IT 192726-11-7P, Dimethylzirconium dichloride (reactant; prepn. of metallocene compd. having heteroat. bridge for olefin polymn. catalyst)

RN 192726-11-7 ZCA

CN Zirconium, dichlorodimethyl-, (T-4)- (9CI) (CA INDEX NAME)

IC ICM C08F004-64 ICS C07F017-00

INCL 526119000

CC 35-3 (Chemistry of Synthetic High Polymers) Section cross-reference(s): 29, 67

ST metallocene polymn catalyst polyolefin; ethylene propylene copolymer prepn disiloxane cyclopentadienyl zirconium chloride catalyst; methyl aluminoxane cocatalyst polyolefin prepn

IT Aluminoxanes

(Me, cocatalysts; prepn. of polyolefin in presence of polymn. catalyst of metallocene compd. having heteroat. bridge)

IT Zeolites (synthetic), uses

(catalyst supports; prepn. of polyolefin in presence of polymn.

catalyst of metallocene compd. having heteroat. bridge)

IT Aluminoxanes

(cocatalysts; prepn. of polyolefin in presence of polymn. catalyst of metallocene compd. having heteroat. bridge)

IT Polymerization catalysts

(metallocene; prepn. of metallocene compd.

having heteroat. bridge for olefin polymn. catalyst)

IT Metallocenes

(prepn. of **metallocene** compd. having heteroat. bridge for olefin polymn. catalyst)

IT Polyolefins

(prepn. of polyolefin in presence of polymn. catalyst of metallocene compd. having heteroat. bridge)

- IT .1344-28-1, Aluminum oxide (Al2O3), uses 7631-86-9, Silica, uses 7784-30-7, Aluminum phosphate 7786-30-3, Magnesium chloride, uses (catalyst support; prepn. of polyolefin in presence of polymn. catalyst of metallocene compd. having heteroat. bridge)
- IT 139354-29-3P

(intermediate or catalyst; prepn. of metallocene compd. having heteroat. bridge for olefin polymn. catalyst)

IT 18402-76-1P

(intermediate; prepn. of **metallocene** compd. having heteroat. bridge for olefin polymn. catalyst)

IT 178447-47-7P

(prepn. of **metallocene** compd. having heteroat. bridge for olefin polymn. catalyst)

- IT 9002-88-4P, Polyethylene 9010-79-1P, Ethylene-propylene copolymer (prepn. of polyolefin in presence of polymn. catalyst of metallocene compd. having heteroat. bridge)
- IT 192726-11-7P, Dimethylzirconium dichloride (reactant; prepn. of metallocene compd. having heteroat. bridge for olefin polymn. catalyst)
- IT 2401-73-2, 1,3-Dichlorotetramethyldisiloxane 4984-82-1, Sodium cyclopentadienylide (starting material; prepn. of metallocene compd. having heteroat. bridge for olefin polymn. catalyst)
- L20 ANSWER 4 OF 6 ZCA COPYRIGHT 2007 ACS on STN
- 131:88219 Polymerization of ethylene with the (C5H5)2TiCl2-(C2H5)2AlCl catalytic system under the conditions of classical metallocene catalysis. Matkovskii, P. E.; Russiyan, L. N.; Makhaev, V. D.; Lee, Ahn Ki; Song, Bo Geun (Institute of Problems in Chemical Physics, Russian Academy of Sciences, Moscow, 142432, Russia). Vysokomolekulyarnye Soedineniya, Seriya A i Seriya B, 40(9), 1413-1420 (Russian) 1998. CODEN: VSSBEE. ISSN:

1023-3091. Publisher: MAIK Nauka.

The effects of the concn. of the components of the AB (C5H5)2TiCl2-(C2H5)2AlCl catalytic system, Al:Ti molar ratio, the solvent nature, as well as temp. on the rate of ethylene polymn. and the yield and mol. mass of the resulting polymer were studied. polymn. was carried out in Et chloride at low concns. of the catalyst, the activity and specific productivity of the (C5H5)2TiCl2-(C2H5)2AlCl catalytic system increased sharply. [(C5H5)2TiCl2] > 104 mol/L and the Al:Ti molar ratios 1000-2000, the specific productivity of the given catalytic system approached the productivity of the classical metallocene catalysts. It was established that the enhanced activity of this system-in Et chloride at 20-40° is assocd. with an increase in the rate const. of chain propagation from 3-10 (toluene) to 360-550 L/(mol s) (Et chloride). It was inferred that the high activity of the metallocene catalyst under investigation, which exceeds 30 PE macromolesd/mol (C5H5)2TiCl2, is related to a chain transfer to It was found that, in the temp. range 20-40°, (C5H5)2AlCl. the rate const. of this reaction varies from 0.7 to 6.0 mol/(L s).

IT 2247-00-9, Diethyltitanium dichloride (polymn. of ethylene with the (C5H5)2TiCl2-

(polymn. of ethylene with the (C5H5)2TiCl2-(C2H5)2AlCl catalytic system under the conditions of classical metallocene catalysis)

RN 2247-00-9 ZCA

CN Titanium, dichlorodiethyl-, (T-4)- (9CI) (CA INDEX NAME)

CC 35-2 (Chemistry of Synthetic High Polymers)

IT Solvent effect

(on polymn. of ethylene with the (C5H5)2TiCl2-(C2H5)2AlCl catalytic system under the conditions of classical metallocene catalysis)

IT Polymerization catalysts

(polymn. of ethylene with the (C5H5)2TiCl2-(C2H5)2AlCl catalytic system under the conditions of classical metallocene catalysis)

IT 96-10-6, Diethylaluminum chloride, uses 2247-00-9,

Diethyltitanium dichloride

(polymn. of ethylene with the (C5H5)2TiCl2-(C2H5)2AlCl catalytic system under the conditions of classical metallocene catalysis)

IT 9002-88-4P, Polyethylene

(polymn. of ethylene with the (C5H5)2TiCl2-(C2H5)2AlCl catalytic system under the conditions of classical metallocene catalysis)

- L20 ANSWER 5 OF 6 ZCA COPYRIGHT 2007 ACS on STN
- 127:121806 An efficient synthetic method of ansa-zirconocene dimethyl complexes via Me2ZrCl2. Park, Joon T.; Woo, Byung Won; Yoon, Sung Cheol; Shim, Sang Chul (Department of Chemistry, Korea Advanced Institute of Science and Technology, Taejon, 305-701, S. Korea). Journal of Organometallic Chemistry, 535(1-2), 29-32 (English) 1997. CODEN: JORCAI. ISSN: 0022-328X. OTHER SOURCES: CASREACT 127:121806. Publisher: Elsevier.
- AB The reaction of ZrCl4 with 2 equiv. of MeLi to form Me2ZrCl2 followed by in situ metalation of Me2ZrCl2 with the corresponding ansa-ligands produces the resp. ansa-dimethylzirconocene complexes, o-Xyl(Ind)2ZrMe2 [1b, Ind = η5-1-indenyl, o-Xyl = C6H4(CH2)2-1,2], 2-Bu(Ind)2ZrMe2 [2b, 2-Bu = (-CH2CH:CHCH2-)], Et(Ind)2ZrMe2 [3b, Et = (CH2)2] and Me2Si(Ind)2ZrMe2 in high yields. Treatment of 1b-3b with HCl affords ansa-dichlorozirconocene complexes in quant. yields. Synthesis of ansa-dimethylzirconocene via Me2ZrCl2 is more efficient than that via Cp2ZrCl2 (Cp2 = ansa-ligand) in the conventional methods.
- IT 192726-11-7P, Dimethylzirconium dichloride (prepn. of ansa-zirconocene di-Me complexes via dimethylzirconium dichloride)
- RN 192726-11-7 ZCA
- CN Zirconium, dichlorodimethyl-, (T-4)- (9CI) (CA INDEX NAME)

- CC 29-10 (Organometallic and Organometalloidal Compounds)
- IT Metallocenes

(ansa-; prepn. of ansa-zirconocene di-Me complexes via dimethylzirconium dichloride)

- IT 186413-70-7P 192726-11-7P, Dimethylzirconium dichloride (prepn. of ansa-zirconocene di-Me complexes via dimethylzirconium dichloride)
- L20 ANSWER 6 OF 6 ZCA COPYRIGHT 2007 ACS on STN
- 101:131166 Metal-containing initiator systems. 34. Polymerization of vinyl monomers initiated by the binary system cobaltocene/bis(ethyl acetoacetato)copper(II). Mun, Yang Un; Sato, Tsuneyuki; Otsu, Takayuki (Fac. Eng., Osaka City Univ., Osaka, 558, Japan).

Makromolekulare Chemie, 185(8), 1493-505 (English) 1984. CODEN: MACEAK. ISSN: 0025-116X.

The effect of some metallocenes such as ferrocene AB [102-54-5], nickelocene [1271-28-9], and cobaltocene (I) [1277-43-6], on the vinyl polymn. initiated with bis(Et acetoacetato)copper(II) (II) [14284-06-1] was investigated. I exerted a markedly accelerating effect on the polymn. of methyl methacrylate (III) [80-62-6] with II. The polymn. of III with I-II system at 50° was affected by the solvent used. The results of copolymn. of III with styrene and the effect of hydroquinone on the polymn. of III with I-II showed that the polymn. proceeds via a The polymn. of III with I-II was studied radical mechanism. The overall activation energy of the kinetically in acetone. polymn. was calcd. to be 20.6 kcal/mol. This value was somewhat higher than that (17.6 kcal/mol) obtained for the polymn. of III with II alone. The polymn. rate (Rp) is represented by the equation: Rp = k[I]0.5[II]0.2[III]1.3. The high order in monomer concn. suggests a participation of the monomer in the initiation This is supported by the examn. of the ESR spectrum of the system I-II-III-acetone, where redn. of Cu(II) to Cu(I) occurs. elucidate the initiation mechanism, the spin trapping technique was applied to the system I-II-Me acrylate. From these results, an initiation mechanism for the binary initiator system I-II is proposed and discussed.

IT 2247-00-9 92212-70-9

(effect of, on bis(acetoacetato)copper polymn. catalyst for Me methacrylate)

RN 2247-00-9 ZCA

CN Titanium, dichlorodiethyl-, (T-4)- (9CI) (CA INDEX NAME)

RN 92212-70-9 ZCA

CN Zirconium, dichlorodiethyl-, (T-4)- (9CI) (CA INDEX NAME)

CC 35-3 (Chemistry of Synthetic High Polymers)

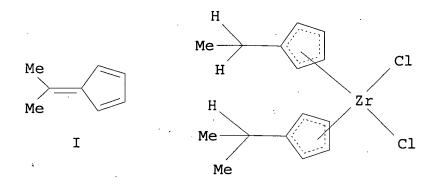
- Section cross-reference(s): 67
- IT 102-54-5 1271-28-9 2247-00-9 92212-70-9
 (effect of, on bis(acetoacetato)copper polymn. catalyst for Me
 methacrylate)

=> D L21 1-27 TI

- L21 ANSWER 1 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Catalyst systems for polymerization of olefins and stereoregular polymerization of alpha-olefins via metallacyclic intermediates
- L21 ANSWER 2 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Diastereoselective addition of methylmetal reagents to 2-methylaldehydes
- L21 ANSWER 3 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Natural products via Reetz chemistry synthesis of (±)-cuparene
- L21 ANSWER 4 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Synthetic Utility of Organometallic Reagents Derived from Group IV Metal Tetrachlorides and CH3Li. A Direct Synthesis of 2-(2-Keto-1-alkylidene)tetrahydropyrroles from 4-Alkynylamines and Acyl Cyanides
- L21 ANSWER 5 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Novel Synthesis of Unbridged, Sterically Substituted Zirconocene Dichlorides from Fulvenes and Dialkylzirconium Dichlorides via Zirconium(IV) Hydride Transfer
- L21 ANSWER 6 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Application of the Reetz reagent, dichlorodimethyltitanium, to develop sterically congested quaternary centers. The synthesis of herbertene
- L21 ANSWER 7 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI X+ transfer from the halonium ions of adamantylideneadamantane to acceptor olefins. The possibility of chiral induction in the transfer process
- L21 ANSWER 8 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Highly diastereoselective addition of organometallics to novel chiral α -ketoamides of (S)-2-methoxymethylindoline

- L21 ANSWER 9 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Studies on fused pyrimidine derivatives. XI. A facile generation and stereoselective cycloaddition reactions of 5,6-dihydro-5,6-bis(methylene)-2,4(1H,3H)-pyrimidinedione intermediate
- L21 ANSWER 10 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Stereocontrolled addition reaction of organometallics to chiral α -keto amides
- L21 ANSWER 11 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Diastereofacial-controlled addition reaction of alkoxymethyl ketones modified by (2R,4)-2,4-pentanediol with organometallics
- L21 ANSWER 12 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Chelation vs. non-chelation control in addition reactions of ethylmetallic reagents to acrolein dimer
- L21 ANSWER 13 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Geminal dimethylation of acetylbenzenes for preparation of tert-butylbenzene derivatives. Simplified synthesis of 1,3-ditert-butylbenzene
- L21 ANSWER 14 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Direct geminal dimethylation of aromatic aldehydes with dichlorodimethyltitanium
- L21 ANSWER 15 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Direct geminal dimethylation of ketones and exhaustive methylation of carboxylic acid chlorides using dichlorodimethyltitanium
- L21 ANSWER 16 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Radical reactions of organic derivatives of transition metals
- L21 ANSWER 17 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Nucleophilic cleavages of acetals using organotitanium reagents. A new synthesis of chiral alcohols
- L21 ANSWER 18 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Radical reactions in a coordination sphere of methyl derivatives of titanium
- L21 ANSWER 19 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Direct geminal dialkylation of ketones using organotitanium reagents. A simple entry into synthetic tetrahydrocannabinoids
- L21 ANSWER 20 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Direct geminal dimethylation of ketones using dimethyltitanium dichloride

- L21 ANSWER 21 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Carbon-carbon bond formation using alkyltitanium(IV) compounds
- L21 ANSWER 22 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Interaction of nitric oxide with paramagnetic and diamagnetic alkyls of titanium, zirconium, vanadium, niobium, and tantalum
- L21 ANSWER 23 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Chemo- and diastereoselective addition of alkyl and aryl titanium(IV) compounds to aldehydes and ketones
- L21 ANSWER 24 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Chemoselective and position-specific methylation of tert-alkyl halides with methyltitanium(IV) chlorides
- L21 ANSWER 25 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Compensation effect in the decomposition of σ -organotitanium compounds
- L21 ANSWER 26 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Reactions of organotitanium compounds with potentially bidentate alkenyloxo and related ligands
- L21 ANSWER 27 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- TI Thermal decomposition of methyl titanium chlorides
- => D L21 5,26 CBIB ABS HITSTR HITRN
- L21 ANSWER 5 OF 27 ZCA COPYRIGHT 2007 ACS on STN
- 130:311891 Novel Synthesis of Unbridged, Sterically Substituted Zirconocene Dichlorides from Fulvenes and Dialkylzirconium Dichlorides via Zirconium(IV) Hydride Transfer. Eisch, John J.; Owuor, Fredrick A.; Shi, Xian (Department of Chemistry, The State University of New York at Binghamton, Binghamton, NY, 13902-6016, USA). Organometallics, 18(9), 1583-1585 (English) 1999. CODEN: ORGND7. ISSN: 0276-7333. OTHER SOURCES: CASREACT 130:311891. Publisher: American Chemical Society.



ΙI

AB Unbridged, sterically substituted zirconocene dichlorides can be prepd. in high yields by the interaction of a dialkylzirconium dichloride with 2 equiv of the appropriate fulvene in hydrocarbon medium with alkene displacement. For example, Bu2ZrCl2 was added to a toluene soln. of I and heated at reflux for 8 h, producing II in 92% yield. The requisite dialkylzirconium dichloride can readily be produced by the alkylation of ZrCl4 in hydrocarbon media with 2 equiv of an alkyllithium reagent. Generating the R2ZrCl2 reagents in hydrocarbon media permits their use as hydrozirconating agents for a variety of polar unsatd. org. substrates.

IT 223594-30-7

(reaction with polar unsatd. org. substrates)

RN 223594-30-7 ZCA

CN Zirconium, dibutyldichloro-, (T-4)- (9CI) (CA INDEX NAME)

IT 223594-30-7

(reaction with polar unsatd. org. substrates)

L21 ANSWER 26 OF 27 ZCA COPYRIGHT 2007 ACS on STN 81:130331 Reactions of organotitanium compounds with potentially bidentate alkenyloxo and related ligands. Clark, Robin J. H.; Coles, Michael A. (Christopher Ingold Lab., Univ. Coll., London, UK). Journal of the Chemical Society, Dalton Transactions: Inorganic Chemistry (1972-1999) (14), 1462-7 (English) 1974. CODEN: JCDTBI. ISSN: 0300-9246.

- AB LH [L = CH2:CH(CH2)20g with BuLi and TiCl4, and with [(cp)2TiCl2] (cp = η -cyclopentadienyl) gave [TiCl3Lg (I) and [(cp)2TiClLg (II), resp. II with MeL gave [(cp)2-TiMeLg. The 1:1 complex of TiCl4 with MeO(CH2)2CH:CH2 is a Cl-bridged dimer contg. 6-coordinate Ti, [TiCl4[MeO(CH2) 2-CH:CH2]]2 (III). NMR data showed insufficient variation in the chem. shifts of the olefinic protons in III and in I and its 6-coordinate derivs. to imply Ti-olefin bonding. Me2TiCl2 and I gave 1:1 adducts with tetramethylethylenediamine.
- RN 35739-70-9 ZCA CN Titanium, dichlorodimethyl-, (T-4)- (9CI) (CA INDEX NAME)

IT · 35739-70-9

(reactions of, with tetraethylammonium chloride and tetramethyldiaminoethane)

=> D L25 1-72 TI

- L25 ANSWER 1 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerization processes using volatile hydrofluorocarbon diluents
- L25 ANSWER 2 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Copolymers with new sequence distributions and blends
- L25 ANSWER 3 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Copolymers substantially free of long chain branching and blends
- L25 ANSWER 4 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerization processes utilizing bayonet cooled slurry reactor systems and diluents including hydrofluorocarbons
- L25 ANSWER 5 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerization processes utilizing a hydrofluorocarbon diluent
- L25 ANSWER 6 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerization processes utilizing a hydrofluorocarbon diluent

- L25 ANSWER 7 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Specific solvent effect on R2ZrCl2 (R = butyl, ethyl) reactivity, a density functional study
- L25 ANSWER 8 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Asymmetric Diels-Alder reactions of N-sulfinyl dienophiles using chiral Ti(IV) Lewis acids
- L25 ANSWER 9 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Asymmetric N-sulfinyl dienophile Diels-Alder cycloadditions using chiral Ti(IV)-based Lewis acids
- L25 ANSWER 10 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Dimethyl titanium dichloride: A high active catalyst for the ring opening metathesis polymerization
- L25 ANSWER 11 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Preparation and structure of methyltitanium compounds
- L25 ANSWER 12 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI On the relation between π bonding, electronegativity, and bond angles in high-valent transition metal complexes
- L25 ANSWER 13 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Method for producing aerogel composites
- L25 ANSWER 14 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Core distortions in metal atoms and the use of effective core potentials
- L25 ANSWER 15 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Organotitanium-induced stereoselective alkylative endo-cleavage of benzyl pentopyranosides
- L25 ANSWER 16 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI On the Nature and Incidence of β -Agostic Interactions in Ethyl Derivatives of Early Transition Metals: Ethyltitanium Trichloride and Related Compounds
- L25 ANSWER 17 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Titanium and zirconium neopentyl chloro complexes, MNpxCl4-x (x = 1-4)
- L25 ANSWER 18 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Deviations from idealized geometries. Part 4. Approximately tetrahedral molecules of form MX2Y2 studied by SCF and MP2 localized orbital calculations

- L25 ANSWER 19 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Deviations from idealized geometries. Part 3. Approximately tetrahedral molecules of form MX2Y2 studied by SCF and MP2 calculations
- L25 ANSWER 20 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Infrared Spectrum and Structure of Me2TiCl2 and Quantum Mechanical Calculations of Geometries and Force Fields for MeTiCl3 and Me2TiCl2
- L25 ANSWER 21 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Molecular Structure of Dimethyldichlorotitanium(IV) by Gas-Phase Electron Diffraction, IR and NMR Spectroscopies, and Density Functional Theory Calculations. Unexpected Distortion from Tetrahedral Coordination Geometry
- L25 ANSWER 22 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI NMR Data of Methyltitanium Trichloride and Related Organometallic Compounds. A Combined Experimental and Theoretical Study of MenXCl4-n (n = 0-4; X = C, Si, Sn, Pb, Ti)
- L25 ANSWER 23 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerization catalyst for polymerization of polyisocyanates to nylon 1
- L25 ANSWER 24 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Theoretical studies of organometallic compounds. I. All electron and pseudopotential calculations of methyltitanium chlorides [Ti(CH3)nCl4-n] (n = 0-4)
- L25 ANSWER 25 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Storage-stable silicon alkoxide coatings
- L25 ANSWER 26 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Transformations of ethyltitanium trichloride under the action of alkylaluminum compounds and unsaturated hydrocarbons according to IR absorption data
- L25 ANSWER 27 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Charge-controlling agent for liquid electrostatographic developer
- L25 ANSWER 28 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI The chemistry of transition metal alkyl compounds. XLI.
 Preparation and thermolysis products of methyltitanium halides
- L25 ANSWER 29 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Olefin polymerization catalyst

- L25 ANSWER 30 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Stereoselective addition of organotitanium reagents to carbonyl compounds
- L25 ANSWER 31 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polyolefins
- L25 ANSWER 32 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Organo(transition metal) compounds
- L25 ANSWER 33 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Plastic-supported electrode plates for liquid crystal display devices
- L25 ANSWER 34 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Red-colored polyesters
- L25 ANSWER 35 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Catalyst for polymerization of α -monoolefins
- L25 ANSWER 36 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Ruthenium catalyzed process for acetaldehyde and ethanol
- L25 ANSWER 37 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI NMR and gas-liquid chromatographic studies of the interaction of components of a catalytic system
- L25 ANSWER 38 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Geminal dialkylation of ketones with Grignard compounds and methyltitanium(IV) chlorides
- L25 ANSWER 39 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerization catalyst component
- L25 ANSWER 40 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Enameled articles with metallic-like pattern
- L25 ANSWER 41 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Conversion of conjugated dienes to diacyloxy olefins
- L25 ANSWER 42 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Catalyst for polymerization, copolymerization, and oligomerization of olefins and diolefins
- L25 ANSWER 43 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI 1-Butene
- L25 ANSWER 44 OF 72 ZCA COPYRIGHT 2007 ACS on STN

- TI Reactions of triphenylmethyl radical with complex organometallic catalysts
- L25 ANSWER 45 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Electronic structure and spectra of titanium tetrachloride and the methyltitanium chlorides
- L25 ANSWER 46 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Rheological properties of high-density polyethylene prepared on a dissolved complex catalyst
- L25 ANSWER 47 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Ester plasticizers
- L25 ANSWER 48 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Effect of donor ligands on the nature of the titanium-carbon σ -bond
- L25 ANSWER 49 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Copolymerization of ethylene with propylene of a soluble catalytic system bis(cyclopentadienyl)titanium dichloride-diethylaluminum chloride in ethyl chloride
- L25 ANSWER 50 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerization of isoprene in the presence of allyl complexes of transition metals
- L25 ANSWER 51 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Catalytic preparation of macromolecular formaldehyde polymers
- L25 ANSWER 52 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Infrared and nuclear magnetic resonance spectra of methyl titanium halides
- L25 ANSWER 53 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Kinetics of the polymerization of styrene with a soluble Ziegler-Natta catalyst
- L25 ANSWER 54 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerizing α -olefins
- L25 ANSWER 55 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Cellular polyurethanes employing tertiary amines and organometallic compounds as catalyst system
- L25 ANSWER 56 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI High-molecular-weight polyolefins

- L25 ANSWER 57 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polyisobutylene
- L25 ANSWER 58 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Linear polynaphthofurans
- L25 ANSWER 59 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Configuration in polymerization of ethylene or acetylene in the presence of a Ziegler catalyst
- L25 ANSWER 60 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Molecular weights and physicomechanical properties of polyethylene obtained by the system (C5H5)2TiCl2-Et2AlCl
- L25 ANSWER 61 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Mechanism of N fixation in the (C5H5)2TiCl2-C2H5MgBr system
- L25 ANSWER 62 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Process for purifying liquids or dissolved compounds of halides, halide hydrides, alkyls, and alkoxyls
- L25 ANSWER 63 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Kinetics of the polymerization of styrene- α -d and (or) styrene by homogeneous catalysis. II
- L25 ANSWER 64 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerization of deuterioethylene on the homogeneous catalytic system Et2TiCl2 + Me2AlCl
- L25 ANSWER 65 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Double-bond opening and isomerization and hydrogen-exchange reactions in the polymerization of dideuterioethylene
- L25 ANSWER 66 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Low-pressure preparation of diamond-structured carbon
- L25 ANSWER 67 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI The infrared spectra of trimethyl aluminum, dimethyl aluminum chloride, methyl aluminum dichloride, methyl titanium trichloride, dimethyl titanium dichloride, and some deuterium derivatives
- L25 ANSWER 68 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Coordination polymerization of olefins. Catalyst studies. I. The infrared spectroscopic investigation of the systems (CH3)3Al-TiCl4 and (CH3)2Zn-TiCl4
- L25 ANSWER 69 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Dimethyltitanium dichloride

- L25 ANSWER 70 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI 2-Methyl-1-butene and trialkylaluminum compounds
- L25 ANSWER 71 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Polymerization of ethylene with alkyltitanium halide catalysts
- L25 ANSWER 72 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- TI Alkyltitanium halides
- => D L25 12,49,60,61 CBIB ABS HITSTR HITRN
- L25 ANSWER 12 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- 132:127975 On the relation between π bonding, electronegativity, and bond angles in high-valent transition metal complexes. Kaupp, Martin (Institut fur Anorganische Chemie Universitat Wurzburg, Wurzburg, D-97074, Germany). Chemistry--A European Journal, 5(12), 3631-3643 (English) 1999. CODEN: CEUJED. ISSN: 0947-6539. Publisher: Wiley-VCH Verlag GmbH.
- 0947-6539. Publisher: Wiley-VCH Verlag GmbH. Ligand-to-metal π bonding is important for the understanding of AB bond angles in d0 transition metal complexes. This is demonstrated by d. functional calcns. on a no. of model complexes, combined with natural bond orbital and natural localized MO analyses. Analyses of the simple model systems ScF2+ and ZrO2 indicate a complicated dependence of π bonding on bond angle. In particular, in-plane π bonding exhibits a nonuniform dependence, whereas out-of-plane π bonding shows a more regular behavior. This may be understood from the nodal properties of the relevant metal d orbitals. π bonding behavior then depends sensitively on the donor properties of the ligands. While π bonding appears to favor the bent equil. structure for the "strong π -donor case" ZrO2, it is more efficient at a linear structure for the "weak π -donor case" Similar considerations come into play for more complicated species, exemplified by MX2Y2 model complexes. Thus, the "inverse Bent's rule structures" of TiCl2(CH3)2 and TiCl2H2 are related to the improved in-plane $\pi(ext{Ti-Cl})$ bonding at larger Cl-Ti-Cl angles. In contrast, for CrO2F2 or MoO2F2, the angular dependences of the strong in-plane and out-of-plane components of π (M-O) bonding compensate each other partially, and the O-M-O angles appear to be dominated by the σ -bonding framework. When introducing a strong σ -bonding ancillary ligand, as in CrO2H2, the net π bonding does again seem to favor larger angles. Electronegativity effects on bond angles have been probed by studying heteroleptic complexes without significant π bonding. "Inverse structures" are found for complexes like TiH2(CF3)2 or Ti(SiH3)2(CH3)2, that is the smaller angles are those between the less electroneg. ligands.

Hybridization analyses indicate less d character for these bonds. The interpretation is complicated by the fact that even the structure for the silicon analog of the latter complex violates Bent's rule. In general, Bent's rule appears to be less useful for d0 transition metal complexes than for main group compds., in part due to the much larger importance of π bonding for the former.

IT 35739-70-9

(relation between π bonding, electronegativity, and bond angles in high-valent transition metal complexes studied theor.)

CN Titanium, dichlorodimethyl-, (T-4)- (9CI) (CA INDEX NAME)

RN

IT 35739-70-9

(relation between π bonding, electronegativity, and bond angles in high-valent transition metal complexes studied theor.)

- L25 ANSWER 49 OF 72 ZCA COPYRIGHT 2007 ACS on STN
 78:58879 Copolymerization of ethylene with propylene of a soluble catalytic system bis(cyclopentadienyl)titanium dichloridediethylaluminum chloride in ethyl chloride. Belov, G. P.; Belova, V. N.; Raspopov, L. N.; Kissin, Y. V.; Brikenshtein, Kh. A.; Chirkov, N. M. (Inst. Chem. Phys., Chernogolovka, USSR). Polymer Journal (Tokyo, Japan), 3(6), 681-9 (English) 1972.
 CODEN: POLJB8. ISSN: 0032-3896.
- AB For the copolymn. of 0.2-24.3% propylene (I) [115-07-1] with ethylene (II) [74-85-1] in the presence of diethyltitanium dichloride [2247-00-9] and diethylaluminum [871-27-2] in EtCl, the II reactivity ratio at 20.deg. was 8.7+-0.5. Increasing the amt. of I increased the copolymn. rate, melt index, and elongation at break, while the rigidity and yield strength were reduced. A cationic propylene oligomerization was obsd. after the copolymn. reaction.
- L25 ANSWER 60 OF 72 ZCA COPYRIGHT 2007 ACS on STN
- 66:29219 Molecular weights and physicomechanical properties of polyethylene obtained by the system (C5H5)2TiCl2-Et2AlCl. Belov, G. P.; Raspopov, L. N.; Lisitskaya, A. P.; Tsvetkova, V. I.; Chirkov, N. M. (Inst. Chem. Phys., Moscow, USSR). Vysokomolekulyarnye Soedineniya, 8(9), 1568-73 (Russian) 1966. CODEN: VMSDA8. ISSN: 0042-9368.
- AB The effects of reaction conditions on the mol. wt. and on some

physicomech. properties of polyethylene obtained in EtCl by using the above homogeneous catalyst system were studied. The following parameters were investigated: concn. of monomer and catalysts, temp., and O and H2O content of the monomer. Increasing the pressure of the monomer led to a linear increase in the mol. wt. of the polymer, as detd. by characteristic viscosity of the soln. in 1,2,3,4-tetrahydronaphthalene at 130°. In the range of reaction conditions studied, the effect of termination and chain-transfer reactions was negligible, and the mol. wt. of the product could be controlled within wide limits by the pressure of the monomer in the reaction zone. Increasing the initial concn. of Et2AlCl (I) from 2.0 + 10-3 to 1.0 + 10-2 mole/l. while keeping the initial concn. of (C5H5)2TiCl2 (II) const. at 0.2 + 10-3 mole/l. led to a redn. in the mol. wt. from 91,000 to Similarly, the mol. wt. of the polymer decreased when the concn. of II was increased, while that of I was kept const., and also when the overall catalyst concn. was increased whilst the I/II ratio was maintained at 10:1. As the reaction temp. was increased from 10 to 40°, the mol. wt. dropped from 211,000 to 35,000. The relation between mol. wt. and temp. was satisfactorily described by the equation: $M = 3.71 + 10-4 \exp (10,000/RT)$. Increasing the O content of the monomer from 100 to 1490 ppm. led to a redn. of mol. wt. from 83,000 to 40,700, while an increase in the H2O content of the monomer from 10 to 620 ppm. reduced the mol. wt. from 110,000 to 35,000. Tensile properties of polymers lying in a wide range of characteristic viscosities (from 0.87 to 8.25 dl./g.) were measured. Specimens having characteristic viscosities <1.10 dl./g. were brittle and failed either before reaching the yield stress or on Further increases in characteristic formation of the neck. viscosity resulted in redn. of the portion of the stress-strain curve corresponding to neck growth, until, at characteristic viscosities >8.0 dl./g., the peak on the stress-strain curve disappeared and the specimens deformed without forming a neck. Curves of yield and ultimate strengths, ultimate elongation, and elongation of the neck as functions of the characteristic viscosity of the polymer are presented.

IT 2247-00-9

(catalysts from chlorodiethylaluminum and, for polymn. of ethylene)

RN 2247-00-9 ZCA

CN Titanium, dichlorodiethyl-, (T-4)- (9CI) (CA INDEX NAME)

IT 2247-00-9

(catalysts from chlorodiethylaluminum and, for polymn. of ethylene)

L25 ANSWER 61 OF 72 ZCA COPYRIGHT 2007 ACS on STN

64:36008 Original Reference No. 64:6686a-c Mechanism of N fixation in the (C5H5)2TiCl2-C2H5MgBr system. Nechiporenko, G. N.; Tabrina, G. M.; Shilova, A. K.; Shilov, A. E. Doklady Akademii Nauk SSSR, 164(5), 1062-4 (Russian) 1965. CODEN: DANKAS. ISSN: 0002-3264.

AB Gaseous products of the reaction between Et2TiCl2 and EtMqBr contain C2H6 and C2H4. When C2D5MqBr is used as a reducing agent, C2H6 contains chiefly C2D6. The redn. proceeds as follows: Et2M \rightarrow . M + C2H4 + C2H6, where M is the metal atom. Hydrolysis of the reaction products of Et2TiCl2 and EtMqBr leads to formation of H. The mass-spectroscopic analysis of the isotopic compn. of the gas isolated reveals that when D2O is used instead of H2O for hydrolysis, the compds. undergoing hydrolysis are metal hydrides, which indicate an advanced redn. Further studies on the passage of N through the reaction mixt. show no formation of NH3. N is fixed, probably in the form of nitrides, as a result of the reaction between N and Mg or Ti in the nascent state, which is possible in the case of an advanced redn. to the metal. C2H6 and C2H4 analyses are carried out by chromatographic and massspectrometric methods. A mass spectrometer is used for the isotopic analysis of H, D, C2H6, and C2D6 gases.

IT 2247-00-9, Titanium, dichlorodiethyl(system, bromoethylmagnesium-, N fixation in)

RN 2247-00-9 ZCA

CN Titanium, dichlorodiethyl-, (T-4)- (9CI) (CA INDEX NAME)

IT 2247-00-9, Titanium, dichlorodiethyl(system, bromoethylmagnesium-, N fixation in)